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2 8 NOV 2003

1. Your reference

IS/CP6190060

2. Patent application number (The Patent Office will fill this part in) 0327721.7

Full name, address and postcode of the or of each applicant (underline all surnames)

BIOTICA TECHNOLOGY LIMITED Chesterfield Research Park Little Chesterford Nr Saffron Walden Essex, CB10 1XL

PFIZER INC. 235 East 42nd Street **New York** NY 10017-5755 United States of America

00657833001

Patents ADP number (if you know it)

If the applicant is a corporate body, give the

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US

country/state of its incorporation

Title of the invention

POLYKETIDES AND THEIR SYNTHESIS

Name of your agent (if you have one)

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Claim(s)

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Abstract

O

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9. Accompanying documents: A patent application

0	Priority documents
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Drawing(s)

11. I/We request the grant of a patent on the basis of this application.

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Date 27 November 2003

 Name, daytime telephone number and e-mail address, if any, of person to contact in the United Kingdom

IAN STUART 0117 926 6411

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Polyketides and their synthesis

Field of Invention

The present invention relates to processes and materials (including recombinant strains) for the preparation and isolation of macrolide compounds, particularly compounds differing from natural compounds at least in terms of glycosylation. It is particularly concerned with erythromycin and azithromycin analogues wherein the natural sugar at the 5-position has been replaced. The invention includes the use of recombinant cells in which gene cassettes are expressed to generate novel macrolide antibiotics.

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Background to the Invention

The biosynthetic pathways to the macrolide antibiotics produced by actinomycete bacteria generally involve the assembly of an aglycone structure, followed by specific modifications which may include any or all of: hydroxylation or other oxidative steps, methylation and glycosylation. In the case of the 14-membered macrolide erythromycin A these modifications consist of the specific hydroxylation of 6-deoxyerythronolide B to erythronolide B which is catalysed by EryF, followed by the sequential attachment of mycarose via the hydroxyl group at C-3 catalysed by the mycarosyltransferase EryBV (Staunton and Wilkinson, 1997). The attachment of desosamine via the hydroxyl group at C-5, catalysed by EryCIII, then results in the production of erythromycin D, the first intermediate with antibiotic activity. Erythromycin D is subsequently converted to erythromycin A by hydroxylation at C-12 (EryK) and O-methylation (EryG) on the mycarosyl group, this order being preferred (Staunton and Wilkinson, 1997). The biosynthesis of dTDP-L-mycarose and dTDP-D-desosamine has been studied in detail (Gaisser et al., 1997; Summers et al., 1997; Gaisser et al., 1998; Salah-Bey et al., 1998).

Recently 3.1 Å high-resolution X-ray investigation of the interaction of ribosomes with macrolides (Schlünzen et al., 2001, Hansen et al., 2002) has revealed key interactions giving direct insights into ways in which macrolide templates might be adapted, by chemical or biological approaches, for increased ribosomal binding and inhibition and for improved effectiveness against resistant organisms. In particular, previous indications about the importance of the sugar substituent at the C-5 hydroxyl of the macrocycle for ribosomal binding are fully borne out by the structural analysis; this substituent extends towards the peptidyl transferase centre and in the case of 16 membered macrolides, which bear a disaccharide at C-5, reaches further into the peptidyl transferase centre, thus providing a molecular basis for the observation that 16 membered macrolides inhibit ribosomal capacity

to form even a single peptide bond (Poulsen *et al.*, 2000). This suggests that erythromycins with alternative substituents at the C-5 positions, for example mycaminosyl and angolosaminosyl erythromycins, and in particular mycaminosyl and 4'-O substituted mycaminosyl erythromycins, are highly desirable as potential anti-bacterial agents.

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Since post-polyketide synthase modifications are often critical for biological activity (Liu and Thorson, 1994; Kaneko et al., 2000), there has been increasing interest in understanding the mechanism and specificity of the enzymes involved to engineer the biosynthesis of diverse novel hybrid macrolides with potentially improved activities. Recent work has demonstrated that the manipulation of sugar biosynthetic genes is a powerful approach to isolate novel macrolide antibiotics. The recently demonstrated relaxed specificity of the glycosyltransferases is crucial for this approach (see Méndez and Salas, 2001 and references therein). In the pathways to erythromycin A and methymycin / neomethymycin, the production of hybrid macrolides has been observed after inactivation of specific genes involved in the biosynthesis of deoxyhexoses (Gaisser et al., 1997; Summers et al., 1997; Gaisser et al., 1998; Salah-Bey et al., 1998; Zhao et al., 1998a; Zhao et al., 1998b) or after the expression of genes from different biosynthetic gene clusters (Zhao et al., 1999). A relaxed specificity towards the sugar substrate has also been reported for glycosyltransferases that have been expressed in heterologous strains, including glycosyltransferases from the pathways to vancomycin (Solenberg et al., 1997), elloramycin (Wohlert et al., 1998), oleandomycin (Doumith et al., 1999; Gaisser et al., 2000), pikromycin (Tang and McDaniel, 2001), epirubicin (Madduri et al., 1998), avermectin (Wohlert et al., 2001) and spinosyn (Gaisser et al., 2002a). Most of the successful alterations so far reported have involved relaxed specificity towards the activated sugar moiety, while as yet only isolated examples are known where a glycosyltransferase targets its deoxysugar to an alternative aglycone substrate (Spagnoli et al., 1983; Trefzer et al., 1999). Both WO 97/23630 and WO 99/05283 describe the production of erythromycins with an altered glycosylation pattern in culture supernatants by deletion of a specific sugar biosynthesis gene. Thus WO 99/05283 describes low but detectable levels of 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin D in the culture supernatant of an eryCIV knockout strain of S. erythraea. It also has been demonstrated that the use of the gene cassette technology described in patent WO01/79520 is a powerful and potentially general approach to isolate novel macrolide antibiotics by expressing combinations of genes in mutant strains of S. erythraea (Gaisser et al., 2002b). WO 01/79520 also describes the detection of 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A in culture supernatants of the S. erythraea strains SGQ2pSGCIII and SGQ2p(mycaminose)CIII, fed with 3-O-mycarosyl erythronolide B. However, the low levels of 5-O-dedesosaminyl-5-O- mycaminosyl erythromycin A make this a less than optimal method for producing this valuable material on large scales and similar problems were encountered synthesizing 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A using chemical methods (Jones et al., 1969). EP 1024145 refers to the isolation of azithromycin analogues carrying a mycaminosyl residue such as 5-O-dedesosaminyl-5-O-mycaminosyl azithromycin and 3"-desmethyl-5-O-dedesosaminyl-5-O-mycaminosyl azithromycin. However the only examples given in this area are "prophetic examples" and there is no evidence that they could actually be put into practice.

Therefore, the present invention provides the first demonstration of an efficient and highly effective method for making significant quantities of erythromycins and azithromycins which have non-natural sugars at the C-5 position, in particular mycaminose and angolosamine. In a specific aspect the present invention provides for the synthesis of mycaminose and angolosamine using specific combinations of sugar biosynthetic genes in gene cassettes.

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Summary of the Invention

The present invention relates to processes, and recombinant strains, for the preparation and isolation of erythromycins and azithromycins, which differ from the corresponding naturally occurring compound in the glycosylation of the C-5 position. In particular, the present invention relates to processes and recombinant strains for the preparation and isolation of 5-*O*-dedesosaminyl-5-*O*-mycaminosyl, or angolosaminyl erythromycins and azithromycins, in particular 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycins and 5-*O*-dedesosaminyl-5-*O*-mycaminosyl azithromycins, and specifically 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycin B, 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycin D, 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycin D, 5-*O*-dedesosaminyl-5-*O*-mycaminosyl azithromycin. The present invention further relates to novel 5-*O*-dedesosaminyl-5-*O*-mycaminosyl, angolosaminyl erythromycins and azithromycins produced thereby.

Detailed description of the Invention

The present invention relates to processes, and recombinant strains, for the preparation and isolation of erythromycins and azithromycins which differ from the naturally occurring compound in the glycosylation of the C-5 position. These are referred to herein as "compounds of the invention" and unless the context dictates otherwise, such a reference includes a reference to 5-O-dedesosaminyl-5-O-mycaminosyl erythromycins, 5-O-

dedesosaminyl-5-O-angolosaminyl erythromycins, 5-O-dedesosaminyl-5-O-mycaminosyl azithromycins, and 5-O-dedesosaminyl-5-O-angolosaminyl azithromycins, specifically 5-Odedesosaminyl-5-O-mycaminosyl erythromycin A, 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin C, 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin B, 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin D, 5-O-dedesosaminyl-5-O-mycaminosyl azithromycin, 5-Odedesosaminyl-5-O-angolosaminyl erythromycin A, 5-O-dedesosaminyl-5-O-angolosaminyl erythromycin B, 5-O-dedesosaminyl-5-O-angolosaminyl erythromycin C, 5-Odedesosaminyl-5-O-angolosaminyl erythromycin D, 5-O-dedesosaminyl-5-O-angolosaminyl azithromycin and analogues thereof which additionally vary in glycosylation at the C3 position (see WO 01/79520) and which may also vary in the aglycone backbones (see WO 98/01571, EP 1024145, WO 93/13663, WO 98/49315). The invention relates to processes. and recombinant strains, for the preparation and isolation of compounds of the invention. The present invention further relates to novel 5-O-dedesosaminyl-5-O-angolosaminyl erythromycins and azithromycins produced thereby (Figure 1). The methodology comprises in part the expression of a gene cassette in the S. erythraea mutant strain SGQ2 (which carries genomic deletions in eryA, eryCIII, eryBV and eryCIV (WO01/79520)), as described in Example 3 and 6 and in S. erythraea Q42/1 (BIOT-2166) (Examples 1-4) and S. erythraea 18A1 (BIOT-2634) (Example 6). Detailed descriptions are given in Examples 1 - 11.

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The invention relates to a process involving the transformation of an actinomycete strain, including but not limited to strains of *S. erythraea* such as SGQ2, (see WO 01/79520) or Q42/1 or 18A1 (whose preparation is described below) with an expression plasmid containing a combination of genes which are able to direct the biosynthesis of a sugar moiety and direct its subsequent transfer to an aglycone or pseudoaglycone.

In a particular embodiment the present invention relates to a gene cassette containing a combination of genes which are able to direct the synthesis of mycaminose in an appropriate strain background. The gene cassette may include genes selected from but not limited to angorf14, tylMIII, tylMI, tylB, tylAI, tylAII, tylIa, angAI, angAII, angMIII, angB, angMI, eryG, eryK and glycosyltransferase genes including but not limited to tylMII, angMIII, desVIII, eryCIII, eryBV, spnP, and midI. In a preferred embodiment the gene cassette comprises angorf14 in combination with one or more other genes which are able to direct the synthesis of mycaminose. In an more preferred embodiment the gene cassette comprises angAI, angAII, angorf14, angMIII, angB, angMII, in combination with one or more glycosyltransferases such as but not limited to eryCIII, tylMII, angMII, tylAII, tylMII in

combination with glycosyltransferases such as but not limited to *eryCIII*, *tylMII* and *angMII*. In a preferred embodiment the strain is an *S. erythraea* strain.

In a particular embodiment the present invention relates to a gene cassette containing combinations of genes which are able to direct the synthesis of angolosamine, including but not limited to angMIII, angMI, angB, angAI, angAII, angorf14, angorf4, tylMIII, tylMI, tylB, tylAI, tylAII, eryCVI, spnO, eryBVI, and eryK and one or more glycosyltransferase genes including but not limited to eryCIII, tylMII, angMII, desVII, eryBV, spnP and midI. In a preferred embodiment the gene cassette contains angMIII, angMI, angB, angAI, angAII, angorf14, spnO in combination with a glycosyltransferase gene such as but not limited to angMII, tylMII or eryCIII. In a preferred embodiment the strain is an S. erythraea strain.

In one embodiment, the process of the present invention further involves feeding of an aglycone and/or a pseudoaglycone substrate (for definition see below), including (but not limited to) 3-O-mycarosyl erythronolide B, erythronolide B, 6-deoxy erythronolide B, 3-O-mycarosyl-6-deoxy erythronolide B, tylactone, spinosyn pseudoaglycone, 3-O-rhamnosyl erythronolide B, 3-O-rhamnosyl-6-deoxy erythronolide B to cultures of the transformed actinomycete strains, the bioconversion of the substrate to compounds of the invention and optionally the isolation of said compounds. This process is exemplified in Examples 1-11. However, a person of skill in the art will appreciate that in an alternative embodiment the host cell can express the desired aglycone template, either naturally or recombinantly.

As used herein, the term "pseudoaglycone" refers to a partially glycosylated intermediate of a multiply-glycosylated product.

Those skilled in the art will appreciate that alternative host strains can be used. A preferred cell is a prokaryote or a fungal cell or a mammalian cell. A particularly preferred host cell is a prokaryote, more preferably host cell strains such as actinomycetes, *Pseudomonas*, myxobacteria, and *E. coli*. It will be appreciated that if the host cell does not naturally produce erythromycin, or a closely related 14-membered macrolide, it may be necessary to introduce a gene conferring self-resistance to the macrolide product, such as *ermE* from *S. erythraea*. Even more preferably the host cell is an actinomycete, even more preferably strains that include but are not limited to *S. erythraea*, *Streptomyces griseofuscus*, *Streptomyces cinnamonensis*, *Streptomyces albus*, *Streptomyces lividans*, *Streptomyces hygroscopicus sp.*, *Streptomyces hygroscopicus var. ascomyceticus*, *Streptomyces longisporoflavus*, *Saccharopolyspora spinosa*, *Streptomyces tsukubaensis*, *Streptomyces coelicolor*, *Streptomyces fradiae*, *Streptomyces rimosus*, *Streptomyces avermitilis*, *Streptomyces eurythermus*, *Streptomyces venezuelae*, *Amycolatopsis mediterranei*. In a more highly preferred embodiment the host cell is *S. erythraea*.

It will readily occur to those skilled in the art that the substrate fed to the recombinant cultures of the invention need not be a natural intermediate in erythromycin biosynthesis. Thus, the substrate could be modified in the aglycone backbone (see Examples 8-11) or in the sugar attached at the 3-position or both. WO 01/79520 demonstrates that the desosaminyl transferase EryCIII exhibits relaxed specificity with respect to the pseudoaglycone substrate, converting 3-O-rhamnosyl erythronolides into the corresponding 3-O-rhamnosyl erythromycins. Appropriate modified substrates may also be produced by chemical semi-synthetic methods. Alternatively, methods of engineering the erythromycin-producing polyketide synthase, DEBS, to produce modified erythromycins are well known in the art (for example WO 93/13663, WO 98/01571, WO 98/01546, WO 98/49315, Kato, Y. et al., 2002). Likewise, WO 01/79520 describes methods for obtaining erythronolides with alternative sugars attached at the 3-position. Therefore, the term "compounds of the invention" includes all such non-natural aglycone compounds as described previous additionally with alternative sugars at the C-5 position. All these documents are incorporated herein by reference.

It will readily occur to those skilled in the art that the compounds of the invention containing a mycaminosyl moiety at the C-5 position could be modified at the C4 hydroxyl group of the mycaminosyl moiety, including but not limited to glycosylation (see also WO 01/79520), acylation or chemical modification.

The present invention thus provides variants of erythromycin and related macrolides having at the 5-position a non-naturally occurring sugar, in particular an *O*-mycaminosyl, or angolosaminyl residue or a derivative or precursor thereof, specifically an *O*- angolosaminyl residue or a derivative thereof.

The term "variants of erythromycin" encompasses (a) erythromycins A, B, C and D; (b) semi-synthetic derivatives such as azithromycin and other derivatives as discussed in EP 1024145, which is incorporated herein by reference; (c) variants produced by genetic engineering and semi-synthetic derivatives thereof. Variants produced by genetic engineering include variants as taught in, or producible by, methods taught in WO 98/01571, EP 1024145, WO 93/13663, WO 98/49315 and WO 01/79520 which are incorporated herein by reference. The compounds of the invention include variants of erythromycin where the natural sugar at position C5 has been replaced with mycaminose or angolosamine and also includes compounds of the following formula (1) and pharmaceutically acceptable salts thereof. No stereochemistry is shown in Formula 1 as all possibilities are covered, including "natural" stereochemistries (as shown elsewhere in this specification) at some or all positions.

Formula I:

 R^1 = H, CH₃, C₂H₅ or selected from i) see below R^2 , R^4 , R^5 , R^6 , R^7 and R^9 are each independently H, OH, CH₃, C₂H₅ or OCH₃ R^3 = H or OH

$$R^8 = H or$$

or selected from iv) see below

 R^{10} = H or CH_3 or acyl

$$R^{11}$$
= H or OR^{10}
 OR^{11}

 R^{12} = H or acyl R^{13} = H or CH₃

$$R^{15} = NMe_2 OR^1$$

 $R^{16} = H \text{ or } OH$

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 $R^{14} = H \text{ or } -C(O)NR^cR^d$ wherein each of R^c and R^d is independently H, C_1 - C_{10} alkyl, C_2 - C_{20} alkenyl, C_2 - C_{10} alkynyl, $-(CH_2)_m(C_6$ - C_{10} aryl), or $-(CH_2)_m(5$ -10 membered heteroaryl), wherein m is an integer ranging from 0 to 4, and wherein each of the foregoing R^c and R^d groups, except H, may be substituted by 1 to 3 Q groups; or wherein R^c and R^d may be taken together to form a 4-7 membered saturated ring or a 5-10 membered heteroaryl ring, wherein said saturated and heteroaryl rings may include 1 or 2 heteroatoms selected from O, S and N, in addition to the nitrogen to which R^c and R^d are attached, and said saturated ring may

include 1 or 2 carbon-carbon double or triple bonds, and said saturated and heteroaryl rings may be substituted by 1 to 3 Q groups; or R^2 and R^{17} taken together form a carbonate ring; each Q is independently selected from halo, cyano, nitro, trifluoromethyl, azido, $-C(O)Q^1$, $-OC(O)Q^1$, $-OC(O)Q^1$, $-NQ^2C(O)Q^3$, $-C(O)NQ^2Q^3$, $-NQ^2Q^3$, hydroxy, C_1-C_6 alkyl, C_1-C_6 alkoxy, $-(CH_2)_m(C_6-C_{10}$ aryl), and $-(CH_2)_m(5-10$ membered heteroaryl), wherein m is an integer ranging from 0 to 4, and wherein said aryl and heteroaryl substituents may be substituted by 1 or 2 substituents independently selected from halo, cyano, nitro, trifluoromethyl, azido, $-C(O)Q^1$, $-C(O)OQ^1$, $-OC(O)OQ^1$, $-NQ^2C(O)Q^3$, $-C(O)NQ^2Q^3$, hydroxy, C_1-C_6 alkyl, and C_1-C_6 alkoxy;

each Q^1 , Q^2 and Q^3 is independently selected from H, OH, C_1 - C_{10} alkyl, C_1 - C_6 alkoxy, C_2 - C_{10} alkenyl, C_2 - C_{10} alkynyl, -(CH₂)m(C₆-C₁₀ aryl), and -(CH₂)_m(5-10 membered heteroaryl), wherein m is an integer ranging from 0 to 4; with the proviso that the compound is not 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A or D.

The present invention also provides compounds according to formula I above in which:

i) the substituent R¹ is selected from

- an alpha-branched C₃-C₈ group selected from alkyl, alkenyl, alkynyl, alkoxyalkyl and alkylthioalkyl groups any of which may be optionally substituted by one or more hydroxyl groups;
- a C_5 - C_8 cycloalkylalkyl group wherein the alkyl group is an alpha-branched C_2 - C_5 alkyl group
- a C₃-C₈ cycloalkyl group or C₅-C₈ cycloalkenyl group, either of which may optionally be substituted by one or more hydroxyl, or one or more C₁-C₄ alkyl groups or halo atoms
- a 3 to 6 membered oxygen or sulphur containing heterocyclic ring which may be saturated, or fully or partially unsaturated and which may optionally be substituted by one or more C₁-C₄ alkyl groups, halo atoms or hydroxyl groups.
- phenyl which may be optionally substituted with at least one substituent selected from C₁-C₄ alkyl, C₁-C₄ alkoxy and C₁-C₄ alkylthio groups, halogen atoms, trifluoromethyl, and cyano or
- R¹ is R¹⁷-CH₂- where R¹⁷ is H, C₁-C₈ alkyl, C₂-C₈ alkenyl, C₂-C₈ alkynyl, alkoxyalkyl or alkylthioalkyl containing from 1 to 6 carbon atoms in each alkyl or alkoxy group wherein any of said alkyl, alkoxy, alkenyl or alkynyl groups may be substituted by one or more hydroxyl groups or by one or more halo atoms; or a C₃-C₈ cycloalkyl or C₅-C₈ cycloalkenyl either of which may be optionally substituted by one or more C₁-C₄ alkyl groups or halo atoms; or

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a 3 to 6 membered oxygen or sulphur containing heterocyclic ring which may be saturated or fully or partially unsaturated and which may optionally be substituted by one or more C_1 - C_4 alkyl groups or halo atoms; or a group of the formula SA_{16} wherein A_{16} is C_1 - C_8 alkyl, C_2 - C_8 alkenyl, C_2 - C_8 alkynyl, C_3 - C_8 cycloalkyl, C_5 - C_8 cycloalkenyl, phenyl or substituted phenyl wherein the substituent is C_1 - C_4 alkyl, C_1 - C_4 alkoxy or halo, or a 3 to 6 membered oxygen or sulphur-containing heterocyclic ring which may be saturated, or fully or partially unsaturated and which may optionally be substituted by one or more C_1 - C_4 alkyl groups or halo atoms

the substituents R², R⁴, R⁵, R⁶, R⁷ and R⁹ are each, independently, H, OH, CH₃, C₂H₅, OCH₃

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- the -CHOH- at C11 (erythromycins) or C12 (azithromycins) is replaced by a methylene group (-CH2-), a keto group (C=O), or by a 10,11-olefinic bond (erythromycins) or 11,12-olefinic bond (azithromycins)
- 15 iv) R⁸ includes but is not limited to rhamnose, 2'-O-methyl rhamnose, 2',3'-bis-O-methyl rhamnose, 2',3',4'-tri-O-methyl rhamnose, oleandrose, oliose, digitoxose or olivose
 - v) the substituent R¹¹ is H or mycarose or C4-O-acyl-mycarose or glucose

 The present invention also provides compounds according to formula I above which

 differ in the oxidation state of one or more of the ketide units (i.e. selection of alternatives

differ in the oxidation state of one or more of the ketide units (i.e. selection of alternatives from the group: -CO-, -CH(OH)-, alkene -CH-, and CH₂) where the stereochemistry of any -CH(OH)- is also independently selectable.

Novel 5-O-dedesosaminyl-5-O-angolosaminyl erythromycins and azithromycins made available by this aspect of the invention include, but are not limited to those where in the R¹⁵ group R¹¹ = R¹⁶ = H, with the proviso that they are not angolamycin or medermycin (Kinumaki and Suzuki, 1972; Ichinose *et al.*, 2003).

Additionally, a person of skill in the art will appreciate that using the methods of the present invention mycaminose and angolosamine may be added to other aglycones or pseudoaglycone for example (but without limitation) tylactone or spinosyn pseudoaglycone. These other aglycones or pseudoaglycones may be the naturally occurring structure or they may be modified in the aglycone backbone, such modified substrates may be produced by chemical semi-synthetic methods (Kaneko *et al.*, 2000 and references cited therein). or, alternatively, via PKS engineering, such methods are well known in the art (for example WO 93/13663, WO 98/01571, WO 98/01546, WO 98/49315, Kato, Y. *et al.*, 2002)).

Moreover, the process of the host cell selection further comprises the optional step of deleting or inactivating or adding or manipulating genes in the host cell. This process comprises the improvement of recombinant host strains for the preparation and isolation of compounds of the invention, in particular 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycins and 5-*O*-dedesosaminyl-5-*O*-mycaminosyl azithromycins, specifically 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycin A, 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycin B, 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycin D and 5-*O*-dedesosaminyl-5-*O*-mycaminosyl azithromycin. This approach is exemplified in Example 1 by introducing an *eryBVI* mutation into the chromosome of *S. erythraea* SGQ2 in order to optimise the conversion of the substrate 3-*O*-mycarosyl erythronolide B to 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycins.

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In a further aspect the invention relates to the construction of gene cassettes. The cloning method used to isolate these gene cassettes is analogous to that used in PCT/GB03/003230 and diverges significantly from the approach previously described (WO 01/79520) by assembling the gene cassette directly in an expression vector rather than preassembling the genes in pUC18/19 plasmids, thus providing a more rapid cloning procedure for the isolation of gene cassettes. The strategy for isolating these gene cassettes is exemplified in Example 1 to Example 11. A schematic overview of the strategy is given in Figure 2.

Another aspect of the invention allows the enhancement of gene expression by changing the order of genes in a gene cassette, the genes including but not limited to tylMI, tylMIII, tylB, eryCVI, tylAI, tylAII, eryCIII, eryBV, angAI, angAII, angMIII, angB, angMI, angorf14, angorf4, eryBVI, eryK, eryG, angMII, tylMII, desVII,,midI, spnO, spnN, spnP and genes with similar functions, allowing the arrangement of the genes in a multitude of permutations (Figure 2).

The cloning strategy outlined in this invention also allows the introduction of a histidine tag in combination with a terminator sequence 3' of the gene cassette to enhance gene expression (see Example 1). Those skilled in the art will appreciate other terminator sequences well known in the art could be used. See, for example Bussiere and Bastia (1999), Bertram *et al.* (2001) and Kieser *et al.* (2000), incorporated herein by reference.

Another aspect of the invention comprises the use of alternative promoters such as *ptipA* (Ali *et al.*, 2002) and/or *ptr* (Salah-Bey *et al.*, 1995) to express genes and/or assembled gene cassette(s) to enhance expression.

Another aspect of the invention describes the multiple uses of promoter sequences in the assembled gene cassette to enhance gene expression as exemplified in Example 6. Another aspect of the invention describes the addition of genes encoding for a NDP-glucose-synthase such as *tylAII* and a NDP-glucose-4,6-dehydratase such as *tylAII* to the gene cassette in order to enhance the endogenous production of the activated sugar substrate. Those skilled in the art will appreciate that alternative sources of equivalent sugar biosynthetic pathway genes may be used. In this context alternative sources include but are not limited to:

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TylAI- homologues: DesIII of Streptomyces venezuelae (accession no AAC68682), GrsD of Streptomyces griseus (accession no AAD31799), AveBIII of Streptomyces avermitilis (accession no BAA84594), Gtt of Saccharopolyspora spinosa (accession no AAK83289), SnogJ of Streptomyces nogalater (accession no AAF01820), AclY of Streptomyces galilaeus (accession no BAB72036), LanG of Streptomyces cyanogenus (accession no AAD13545), Graorf16(GraD) of Streptomyces violaceoruber (accession no AAA99940), OleS of Streptomyces antibioticus (accession no AAD55453) and StrD of Streptomyces griseus (accession no A26984) and AngAI of S. eurythermus.

TylAII- homologues: AprE of Streptomyces tenebrarius (accession no AAG18457), GdH of S. spinosa (accession no AAK83290), DesIV of S. venezuelae (accession no AAC68681), GdH of S. erythraea (accession no AAA68211), AveBII of S. avermitilis (accession no BAA84593), Scf81.08C of Streptomyces coelicolor (accession no CAB61555), LanH of S. cyanogenus (accession no AAD13546), Graorf17 (GraE) of S. violaceoruber (accession no S58686), OleE of S. antibioticus (accession no AAD55454), StrE of S. griseus (accession no P29782) and AngAII of S. eurythermus.

Similarly, alternative sources for activated sugar biosynthesis gene homologues to tylMIII, angAIII, eryCII, tylMII, angMII, tylB, angB, eryCI, tylMI, angMI, eryCVI, tylIa, angorf14, angorf4, spnO, eryBVI, eryBV, eryCIII, desVII, midI, spnN and spnP will readily occur to those skilled in the art, and can be used.

Another aspect of the invention describes the use of alternative glycosyltransferases in the gene cassettes such as EryCIII. Those skilled in the art will appreciate that alternative glycosyltransferases may be used. In this context alternative glycosyltransferases include but are not limited to: TylMII (Accession no CAA57472), DesVII (Accession noAAC68677), MegCIII (Accession no AAG13921), MegDI (Accession no AAG13908) or AngMII of *S. eurythermus*.

In one aspect of the present invention, the gene cassette may additionally comprise a chimeric glycosyltransferase (GT). This is particularly of benefit where the natural GT does not recognise the combination of sugar and aglycone that is required for the synthesis of the

desired analogue. Therefore, in this aspect the present invention specifically contemplates the use of a chimearic GT wherein part of the GT is specific for the recognition of the sugar whose synthesis is directed by the genes in said expression cassette when expressed in an appropriate strain background and part of the GT is specific for the aglycone or pseudoaglycone template (Hu and Walker, 2002).

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Those skilled in the art will appreciate that different strategies may be used for the introduction of gene cassettes into the host strain, such as site-specific integration vectors (Smovkina et al., 1990; Lee et al., 1991; Matsuura et al., 1996; Van Mellaert et al., 1998; Kieser et al., 2000). Alternatively, plasmids containing the gene cassettes may be integrated into any neutral site on the chromosome using homologous recombination sites. Further, for a number of actinomycete host strains, including S. erythraea, the gene cassettes may be introduced on self-replicating plasmids (Kieser et al., 2000; WO 98/01571).

A further aspect of the invention provides a process for the production of compounds of the invention and optionally for the isolation of said compounds.

A further aspect of the invention is the use of different fermentation methods to optimise the production of the compounds of the invention as exemplified in Example 1. Another aspect of the invention is the addition of ery genes such as eryK and/or eryG into the gene cassette. One skilled in the art will appreciate that the process can be optimised for the production of a specific erythromycin (i.e. A, B, C, D) or azithromycin by manipulation of the genes eryG (responsible for the methylation on the mycarose sugar) and/or eryK (responsible for hydroxylation at C12). Thus, to optimise the production of the A-form, an extra copy of eryK may be included into the gene cassette. Conversely, if the erythromycin B analogue is required, this can be achieved by deletion of the eryK gene from the S. erythraea host strain, or by working in a heterologous host in which the gene and/or its functional homologue, is not present. Similarly, if the erythromycin D analogue is required, this can be achieved by deletion of both eryG and eryK genes from the S. erythraea host strain, or by working in a heterologous host in which both genes and/or their functional homologues are not present. Similarly, if the erythromycin C analogue is required, this can be achieved by deletion of the eryG gene from the S. erythraea host strain, or by working in a heterologous host in which the gene and/or its functional homologues are not present.

In this context a preferred host cell strain is a mammalian cell strain, fungal cells strain or a prokaryote. More preferably the host cell strain is *Pseudomonas*, mxyobacteria or *E. coli*. In a more preferred embodiment the host cell strain is an actinomycete, still more preferably including, but not limited to *Saccharopolyspora erythraea*, *Streptomyces coelicolor*, *Streptomyces avermitilis*, *Streptomyces griseofuscus*, *Streptomyces*

cinnamonensis, Streptomyces fradiae, Streptomyces eurythermus, Streptomyces longisporoflavus, Streptomyces hygroscopicus, Saccharopolyspora spinosa, Micromonospora griseorubida, Streptomyces lasaliensis, Streptomyces venezuelae, Streptomyces antibioticus, Streptomyces lividans, Streptomyces rimosus, Streptomyces albus, Amycolatopsis mediterranei, Nocardia sp, Streptomyces tsukubaensis and Actinoplanes sp. N902-109. In a still more preferred embodiment the host cell strain is selected from Saccharopolyspora erythraea, Streptomyces griseofuscus, Streptomyces cinnamonensis, Streptomyces albus, Streptomyces lividans, Streptomyces hygroscopicus sp., Streptomyces hygroscopicus var. ascomyceticus, Streptomyces longisporoflavus, Saccharopolyspora spinosa, Streptomyces tsukubaensis, Streptomyces coelicolor, Streptomyces fradiae, Streptomyces rimosus, Streptomyces avermitilis, Streptomyces eurythermus, Streptomyces venezuelae, Amycolatopsis mediterranei. In the most highly preferred embodiment the host strain is Saccharopolyspora erythraea.

The present invention provides methods for the production and isolation of compounds of the invention, in particular of erythromycin and azithromycin analogues which differ from the natural compound in the glycosylation of the C-5 position, for example but without limitation: novel 5-O-dedesosaminyl-5-O-mycaminosyl or angolosaminyl erythromycins and 5-O-dedesosaminyl-5-O-mycaminosyl, or angolosaminyl azithromycins which are useful as anti-microbial agents for use in human or animal health.

In further aspects the present invention provides novel products as obtainable by any of the processes disclosed herein.

Brief description of Figures

Figure 1A: Structures of 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A, 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin B and 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin C.

Figure 1B: Structure of 5-O-dedesosaminyl-5-O-mycaminosyl azithromycin.

30 Figure 2: Schematic overview over the gene cassette cloning strategy. Vector pSG144 was derived from vector pSG142 (Gaisser et al., 2000). Abbreviations: dam: DNA isolated from dam strain background, XbaI^{met}: XbaI site sensitive to Dam methylation, eryRHS: DNA fragment of the right hand side of the ery-cluster as described previously (Gaisser et al., 2000).

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- Figure 3: Amino acid comparison between the published sequence of TylA1 (below) and the amino acid sequence detected from the sequencing data described in this invention (above). The changes in the amino acid sequence are underlined.
- Figure 4: Amino acid comparison between the published sequence of TylAII (below) and the amino acid sequence detected from the sequencing data described in this invention (above).

 The changes in the amino acid sequence are underlined.
 - Figure 5: Structure of 5-O-angolosaminyl tylactone.
 - Figure 6: Shows an overview of the angolamycin polyketide synthase gene cluster.
 - Figure 7: The DNA sequence which comprises *orf14* and *orf15* (*angB*) from the angolamycin gene cluster.
- Figure 8: The DNA sequence which comprises orf2 (angAI), orf3 (angAII) and orf4 from the angolamycin gene cluster.
- Figure 9: The DNA sequence which comprises or f1* (angMIII), or f2* (angMII), and or f3* (angMI) from the angolamycin gene cluster.
 - Figure 10: The amino acid sequence which corresponds to orf2 (angAI).
 - Figure 11: The amino acid sequence which corresponds to orf3 (angAII).
 - Figure 12: The amino acid sequence which corresponds to orf4.
 - Figure 13: The amino acid sequence which corresponds to orf14.
- Figure 14: The amino acid sequence which corresponds to orf15 (angB).
 - Figure 15: The amino acid sequence which corresponds to orf1* (angMIII).
 - Figure 16: The amino acid sequence which corresponds to orf2* (angMII).

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Figure 17: The amino acid sequence which corresponds to orf3* (angMI).

General Methods

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Escherichia coli XL1-Blue MR (Stratagene), E. coli DH10B (GibcoBRL) and E. coli ET12567 were grown in 2xTY medium as described by Sambrook et al., (1989). Vector pUC18, pUC19 and Litmus 28 were obtained from New England Biolabs. E. coli transformants were selected with 100 μg/ml ampicillin. Conditions used for growing the Saccharopolyspora erythraea NRRL 2338-red variant strain were as described previously (Gaisser et al., 1997, Gaisser et al., 1998). Expression vectors in S. erythraea were derived from plasmid pSG142 (Gaisser et al., 2000). Plasmid-containing S. erythraea were selected with 25-40 μg/ml thiostrepton or 50 μg/ml apramycin. To investigate the production of antibiotics, S. erythraea strains were grown in sucrose-succinate medium (Caffrey et al., 1992) as described previously (Gaisser et al., 1997) and the cells were harvested by centrifugation. Chromosomal DNA of Streptomyces rochei ATCC21250 was isolated using standard procedures (Kieser et al., 2000). Feedings of 3-O-mycarosyl erythronolide B or tylactone were carried out at concentrations between 25 to 50 mg/l.

DNA manipulation and sequencing

DNA manipulations, PCR and electroporation procedures were carried out as described in Sambrook *et al.*, (1989). Protoplast formation and transformation procedures of *S. erythraea* were as described previously (Gaisser *et al.*, 1997). Southern hybridizations were carried out with probes labelled with digoxigenin using the DIG DNA labelling kit (Boehringer Mannheim). DNA sequencing was performed as described previously (Gaisser *et al.*, 1997), using automated DNA sequencing on double stranded DNA templates with an ABI Prism 3700 DNA Analyzer. Sequence data were analysed using standard programs.

Extraction and mass spectrometry

1 ml of each fermentation broth was harvested and the pH was adjusted to pH 9. For extractions an equal volume of ethyl acetate, methanol or acetonitrile was added, mixed for at least 30 min and centrifuged. For extractions with ethyl acetate, the organic layer was evaporated to dryness and then re-dissolved in 0.5 ml methanol. For methanol and acetonitrile extractions, supernatant was collected after centrifugation and used for analysis. High resolution spectra were obtained on a Bruker BioApex II FT-ICR (Bruker, Bremen, FRG).

Analysis of culture broths

An aliquot of whole broth (1 ml) was shaken with CH₃CN (1 ml) for 30 minutes. The mixture was clarified by centrifugation and the supernatant analysed by LCMS. The HPLC system comprised an Agilent HP1100 equipped with a Luna 5 μm C18 BDS 4.6 × 250 mm column (Phenomenex, Macclesfield, UK) heated to 40°C. The gradient elution was from 25% mobile phase B to 75% mobile phase B over 19 minutes at a flow rate of 1 ml/min. Mobile phase A was 10% acetonitrile: 90% water, containing 10 mM ammonium acetate and 0.15% formic acid, mobile phase B was 90% acetonitrile:10% water, containing 10 mM ammonium acetate and 0.15% formic acid. The HPLC system described was coupled to a Bruker Daltonics Esquire3000 electrospray mass spectrometer operating in positive ion mode.

Extraction and purification protocol:

For NMR analysis of 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A the fermentation broth was clarified by centrifugation to provide supernatant and cells. The supernatant was applied to a column (16 × 15 cm) of Diajon HP20 resin (Supelco), washed with 10% Me₂CO/H₂O (2 \times 2 l) and then eluted with Me₂CO (3.5 l). The cells were mixed to homogeneity with an equal volume of Me₂CO/MeOH (1:1). After at least 30 minutes the slurry was clarified by centrifugation and the supernatant decanted. The pelleted cells were similarly extracted once more with Me₂CO/MeOH (1:1). The cell extracts were combined with the Me₂CO from the HP20 column and the solvent was removed in vacuo to give an aqueous concentrate. The aqueous was extracted with EtOAc (3 ×) and the solvent removed in vacuo to give a crude extract. The residue was dissolved in CH₃CN/MeOH and purified by repeated rounds of reverse phase (C18) high performance liquid chromatography using a Gilson HPLC, eluting a Phenomenex 21.2 × 250 mm Luna 5 µm C18 BDS column at 21 ml/min. Elution with a linear gradient of 32.5% B to 63% B was used to concentrate the macrolides followed by isocratic elution with 30% B to resolve the individual erythromycins. Mobile phase A was 20 mM ammonium acetate and mobile phase B was acetonitrile. High resolution mass spectra were acquired on a Bruker BioApex II FTICR (Bruker, Bremen, Germany).

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For NMR analysis of 5-O-angolosaminyl tylactone bioconversion experiments were performed as previously described with four 2 l flasks containing each 400 ml of SSDM medium inoculated with 5% of pre-cultures. Feedings with tylactone were carried out at 50 mg/l. The culture was centrifuged and the pH of the supernatant was adjusted to about pH 9 followed by extractions with three equal volumes of ethyl acetate. The cell pellet was

extracted twice with equal volumes of a mixture of acetone-methanol (50:50, vol/vol). The extracts were combined and concentrated *in vacuo*. The resulting aqueous fraction was extracted three times with ethyl acetate and the extracts were combined and evaporated until dryness. This semi purified extract was dissolved in methanol and purified by preparative HPLC on a Gilson 315 system using a 21 mm × 250 mm Prodigy ODS3 column (Phenomenex, Macclesfield, UK). The mobile phase was pumped at a flow rate of 21 ml/min as a binary system consisting of 30% CH₃CN, 70% H₂O increasing linearly to 70% CH₃CN over 20 min.

10 Sequence Information

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<u>Table I – Sequence information for the angolosamine biosynthetic genes included in the gene</u> <u>cassettes</u>

Gene (named according to tyl	Bases in Figure	Corresponding polypeptide
equivalent)		Figure number
orf2 (angAI)	14847-15731c from Figure 8	Figure 10
		NDP-hexose synthase
orf3 (angAII)	13779-14774c from Figure 8	Figure 11
		NDP-hexose 4,6-dehydratase
orf4	11306-13666c from Figure 8	Figure 12
(N-part)		typeII thioesterase
(C-part)		NDP-hexose 2,3-dehydratase
orf14	1162-2160c from Figure 7	Figure 13
		NDP-hexose 4-ketoreductase
orf15 (angB)	33-1151c from Figure 7	Figure 14
		NDP-hexoseaminotransferase
orf1* (angMIII)	59800-61140 from Figure 9	Figure 15
		Hypothetical NDP hexose 3,4
		isomerase
orf2* (angMII)	61159-62430 from Figure 9	Figure 16
		angolosaminyl glycosyl
		transferase
orf3* (angMI)	62452-63171 from Figure 9	Figure 17
		N,N-dimethyl transferase

Note: c indicates that the gene is encoded by the complement DNA strand potential functions of the predicted polypeptides (SEQ ID No.7 to 34) were obtained from the NCBI database using a BLAST search.

Example 1: Bioconversion of 3-O-mycarosyl erythronolide B to 5-O-dedesosaminyl-5-O-mycaminosyl erythromycins using gene cassette pSG144tylAItylAIItylMIIItylBtylIatylMIeryCIII.

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Isolation of pSG143

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Plasmid pSG142 (Gaisser *et al.*, 2000) was digested with *Xba*I and a fill-in reaction was performed using standard protocols. The DNA was re-ligated and used to transform *E. coli* DH10B. Construct pSG143 was isolated and the removal of the *Xba*I site was confirmed by sequence analysis.

Isolation of pUC18eryBVcas

The gene *eryBV* was amplified by PCR using the primers casOleG21 (WO01/79520) and 7966 5'-GGGGAATTCAGATCTGGTCTAGAGGTCAGCCGGCGTGGCGGCGCGTG AGTTCCTCCAGTCGCGGGACGATCT -3' and pSG142 (Gaisser *et al.*, 2000) as template. The PCR fragment was cloned using standard procedures and plasmid pUC18eryBV cas was isolated with an *NdeI* site overlapping the start codon of *eryBV* and *XbaI* and *BgIII* sites (underlined) following the stop codon. The construct was verified by sequence analysis.

20 Isolation of vector pSGLit1

The isolation of this vector is described in PCT/GB03/003230.

Isolation of pSGLit1eryCIII

Plasmid pSGCIII (WO01/79520) was digested with *NdeI/BgI*II and the insert fragment was isolated and ligated with the *NdeI/BgI*II treated vector fragment of pSGLit1. The ligation was used to transform *E. coli* ET12567 and plasmid pSGLit1*eryCIII* was isolated using standard procedures. The construct was confirmed using restriction digests and sequence analysis. This cloning strategy allows the introduction of a *his*-tag C-terminal of EryCIII.

30 Isolation of pSGLit1tylMII

Plasmid pSGTYLM2 (WO01/7952) was digested with *NdeI/BgI*II and the insert fragment was isolated and ligated with the *NdeI/BgI*II treated vector fragment of pSGLit1. The ligation was used to transform *E. coli* ET12567 and plasmid pSGLit1*tylMII* was isolated using standard procedures. The construct was confirmed using restriction digests and sequence analysis. This cloning strategy allows the introduction of a *his*-tag C-terminal of TylMII.

Isolation of pSG144

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Plasmid pSGLit1 was isolated and digested with *NdeI/BgI*II and an approximately 1.3 kb insert was isolated. Plasmid pSG143 was digested with *NdeI/BgI*II, the vector band was isolated and ligated with the approximately 1.3 kb band from pSGLit1 followed by transformation of *E. coli* DH10B. Plasmid pSG144 (F 2) was isolated and the construct was verified by DNA sequence analysis. This vector allows the assembly of gene cassettes directly in an expression vector (Figure 2) without prior assembly in pUC-derived vectors (WO 01/79520) in analogy to PCT/GB03/003230 using vector pSG144 instead of pSGset1. Plasmid pSG144 differs from pSG142 in that the *XbaI* site between the thiostrepton resistance gene and the eryRHS has been deleted and the *his*- tag at the end of *eryBV*. This is to facilitate direct cloning of genes to replace *eryBV* and then build up the cassette.

15 Isolation of pSG144eryCIII

EryCIII was amplified by PCR reaction using standard protocols, with primers casOleG21 (WO 01/79520) and caseryCIII2 (WO 01/79520) and plasmid pSGCIII (Gaisser et al., 2000) as template. The approximately 1.3 kb PCR product was isolated and cloned into pUC18 using standard techniques. Plasmid pUCCIIIcass was isolated and the sequence was verified. The insert fragment of plasmid pUCCIIIcass was isolated after NdeI/XbaI digestion and ligated with the NdeI/XbaI digested vector fragment of pSG144. After the transformation of E. coli DH10B plasmid pSG144eryCIII was isolated using standard techniques.

Isolation of pUC19tylAI

Primers BIOSG34 5'GGGCATATGAACGACCGTCCCCGCCGCCGCCATGAAGGG- 3' and 5'CCCCTCTAGAGGTCACTGTGCCCGGCTGTCGGCGGCGCCCCGCGCATGG-3' were
used with genomic DNA of *Streptomyces fradiae* as template to amplify *tylAI*. The amplified
product was cloned using standard protocols and plasmid pUC19*tylAI* was isolated. The insert
was verified by DNA sequence analysis. Differences to the published sequence are shown in
Figure 3.

Isolation of pSGLit2

Plasmid Litmus 28 was digested with *Spel/Xba*I and the vector fragment was isolated. Plasmid pSGLit1 (*dam*⁻) was digested with *Xba*I and the insert band was isolated and ligated

with the *Spel/Xba*I digested vector fragment of Litmus 28 followed by the transformation of *E. coli* DH10B using standard techniques. Plasmid pSGLit2 was isolated and the construct was verified by restriction digest and sequence analysis. This plasmid can be used to add a 5' region containing an *Xba*I site sensitive to Dam methylation and a Shine Dalgarno region thus converting genes which were originally cloned with an *Nde*I site overlapping the start codon and an *Xba*I site 3' of the stop codon for the assembly of gene cassettes. This conversion includes the transformation of the ligations into *E. coli* ET12567 followed by the isolation of *dam* DNA and *Xba*I digests. Examples for this strategy are outlined below.

10 Isolation of pSGLit2tylAI

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Plasmid pSGLit2 and pUC19tylAI were digested with NdeI / XbaI and the insert band of pUC19tylAI and the vector band of pSGLit2 were isolated, ligated and used to transform E. coli ET12567. Plasmid pSGLit2tylAI (dam) was isolated.

15 Isolation of pUC19tylAII

Primers 5' -

CCCC<u>TCTAGA</u>GGTCATGCGCGCTCCAGTTCCCTGCCGCCCGGGGACCGCTTG- 3' and 5' –

GGGTCTAGATCGATTAATTAAGGAGGACATTCATGCGCGTCCTGGTGACCGGAGG
TGCGGGCTTCATCGGCTCGCACTTCA- 3' and genomic DNA of *Streptomyces fradiae* as template were used for a PCR reaction applying standard protocols to amplify *tylAII*. The approximately 1 kb sized DNA fragment was isolated and cloned into *SmaI*-cut pUC19 using standard techniques. The DNA sequencing of this construct revealed that 12 nucleotides at the 5' end had been removed possibly by an exonuclease activity present in the PCR reaction.

The comparison of the amino acid sequence of the cloned fragment compared to the published sequence is shown in Figure 4.

Isolation of pSGLit2tylAII

To add the missing 5'-nucleotides, pSGLit2 was digested with *PacI/Xba*I and the vector fragment was isolated and ligated with the *PacI/Xba*I digested insert fragment of pUC19tylAII. The ligated DNA was used to transform *E. coli* ET12567 and plasmid pSGLit2tylAII (dam) was isolated.

Isolation of plasmid pUC19eryCVI

The *eryCVI* gene was amplified by PCR using primer BIOSG28 5'-GGGCATATGTACGAGGGCGGGTTCGCCGAGCTTTACGACC-3' and BIOSG29 5'-GGGGTCTAGAGGTCATCCGCGCACACCGACGAACAACCCG-3' and plasmid pNCO62 (Gaisser *et al.*, 1997) as a template. The PCR product was cloned into *SmaI* digested pUC19 using standard techniques and plasmid pUC19*eryCVI* was isolated and verified by sequence analysis.

Isolation of plasmid pSGLit2eryCVI

Plasmid pUC19eryCVI was digested with NdeI/XbaI and ligated with the NdeI/XbaI digested vector fragment of pSGLit2 followed by transformation of E. coli ET12567. Plasmid pSGLit2eryCVI (dam) was isolated.

Isolation of plasmid pSG144tylAI

Plasmid pSG144 and pUC19tylAI were digested with NdeI/XbaI and the insert band of pUC19tylAI and the vector band of pSG144 were isolated, ligated and used to transform E. coli DH10B. Plasmid pSG144tylAI was isolated using standard protocols.

Isolation of plasmid pSG144tylAItylAII

Plasmid pSGLit2tylAII (dam) was digested with XbaI and ligated with XbaI digested plasmid pSG144tylAI. The ligation was used to transform E. coli DH10B and plasmid pSG144tylAII was isolated and verified using standard protocols.

Isolation of plasmid pSGLit2tylMIII

- Plasmid pUC18tylM3 (Isolation described in WO01/79520) was digested with NdeI/XbaI and the insert band and the vector band of NdeI/XbaI digested pSGLit2 were isolated, ligated and used to transform E. coli ET12567. Plasmid pSGLit2tylMIII (dam) was isolated using standard protocols. The construct was verified using restriction digests and sequence analysis.
- 30 Isolation of plasmid pSG144tylAItylAIItylMIII
 Plasmid pSGLit2tylMIII (dam) was digested with XbaI and the insert band was ligated with
 XbaI digested plasmid pSG144tylAItylAII. The ligation was used to transform E. coli DH10B
 and plasmid pSG144tylAItylAIItylMIII no36 was isolated using standard protocols. The
 construct was verified using restriction digests and sequence analysis.

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Isolation of plasmid pSGLit2tylB

Plasmid pUC18tylB (Isolation described in WO01/79520) was digested with PacI/XbaI and the insert band and the vector band of PacI/XbaI digested pSGLit2 were isolated, ligated and used to transform E. coli ET12567. Plasmid pSGLit2tylB no1 (dam) was isolated using standard protocols.

Isolation of plasmid pSG144tylAItylAIItylMIIItylB

Plasmid pSGLit2tylB (dam⁻) was digested with XbaI and the insert band was ligated with XbaI digested plasmid pSG144tylAItylAIItylMIII. The ligation was used to transform E. coli DH10B and plasmid pSG144tylAItylAIItylMIIItylB no5 was isolated using standard protocols and verified by restriction digests and sequence analysis.

Isolation of plasmid pUC18tylIa

Primers BIOSG 88 5'-GGGCATATGGCGGCGAGCACTACGACGGAGGGAATGT-3' and BIOSG 89 5'-GGGTCTAGAGGTCACGGGTGGCTCCTGCCGGCCCTCAG-3' were used to amplify *tylIa* using a plasmid carrying the *tyl* region (accession number u08223.em_pro2) comprising ORF1 (cytochrome P450) to the end of ORF2 (TylB) as a template. Plasmid pUC*tylIa* no1 was isolated using standard procedures and the construct was verified using sequence analysis.

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Isolation of plasmid pSGLit2tylIa

Plasmid pUCtylIa no1 was digested with NdeI/XbaI and the insert band and the vector band of NdeI/XbaI digested pSGLit2 were isolated, ligated and used to transform E. coli ET12567. Plasmid pSGLit2tylIa no 54 (dam) was isolated using standard protocols. The construct was verified using sequence analysis.

Isolation of plasmid pSG144tylAItylAIItylMIIItylBtylIa

Plasmid pSGLit2tylIa (dam) was digested with XbaI and the insert band was ligated with XbaI digested plasmid pSG144tylAItylAIItylMIIItylB. The ligation was used to transform E. coli DH10B and plasmid pSG144tylAItylAIItylMIIItylBtylIa no3 was isolated using standard protocols and verified by restriction digests and sequence analysis.

Isolation of plasmid pSGLit1tylMIeryCIII

Plasmid pUCtylMI (Isolation described in WO01/79520) was PacI digested and the insert was ligated with the PacI digested vector fragment of pSGLit1eryCIII using standard procedures.

Plasmid pSGLit1tylMIeryCIII no 20 was isolated and the orientation was confirmed by restriction digests and sequence analysis.

Isolation of gene cassette pSG144tylAItylAIItylMIIItylBtyl1atylMIeryCIII

Plasmid pSGLit1tylMIeryCIII no20 was digested with XbaI/BgIII and the insert band was isolated and ligated with the XbaI/BgIII digested vector fragment of plasmid pSG144tylAIItylAIItylMIIItylBtylIa no3. Plasmid pSG144tylAIItylAIItylMIIItylBtyl1atylMIeryCIII was isolated using standard procedures and the construct was confirmed using restriction digests and sequence analysis. Plasmid preparations were used to transform S. erythraea mutant strains with standard procedures.

Isolation of plasmid pSGKC1

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To prevent the conversion of the substrate 3-O-mycarosyl erythronolide B to 3,5-di-O-mycarosyl erythronolide B a further chromosomal mutation was introduced into S. erythraea

SGQ2 (Isolation described in WO 01/79520) to prevent the biosynthesis of L-mycarose in the strain background. Plasmid pSGKC1 was isolated by cloning the approximately 0.7 kb DNA fragment of the eryBVI gene by using PCR amplification with cosmid2 or plasmid pGG1 (WO01/79520) as a template and with the primers 646 5°-

CATCGTCAAGGAGTTCGACGGT- 3' and 874 5'-GCCAGCTCGGCGACGTCCATC3' using standard protocols. Cosmid 2 containing the right hand site of the *ery*-cluster was isolated from an existing cosmid library (Gaisser *et al.*, 1997) by screening with *eryBV* as a probe using standard techniques. The amplified DNA fragment was isolated and cloned into *Eco*RV digested pKC1132 (Bierman *et al.*, 1992) using standard methods. The ligated DNA was used to transform *E. coli* DH10B and plasmid pSGKC1 was isolated using standard molecular biological techniques. The construct was verified by DNA sequence analysis.

Isolation of S. erythraea Q42/1 (Biot-2166)
Plasmid pSGKC1 was used to transform S. erythraea SGQ2 using standard techniques followed by selection with apramycin. Thiostrepton/apramycin resistant transformant S. erythraea Q42/1 was isolated.

Bioconversion using S. erythraea Q42/1pSG144tylAItylAIItylMIIItylBtyl1atylMIeryCIII Bioconversion assays using 3-O-mycarosyl erythronolide B are carried out as described in General Methods. Improved levels of mycaminosyl erythromycin A are detected in bioconversion assays using S. erythraea Q42/1pSG144*tylAIItylMIIItylBtyl1atylMIeryCIII* compared to bioconversion levels previously observed (WO01/79520).

Example 2: Isolation of mycaminosyl tylactone using gene cassette pSG144tylAItylAIItylMIIItylBtylIatylMIIItylMII

Isolation of plasmid pSGLit1tylMItylMII

Plasmid pUCtylMI (Isolation described in WO01/79520) was PacI digested and the insert was ligated with the PacI digested vector fragment of pSGLit1tylMII using standard procedures.

10 Plasmid pSGLit1tylMItylMII no16 was isolated and the construct was confirmed by restriction digests and sequence analysis.

Isolation of plasmid pSG144tylAItylAIItylMIIItylBtylIatylMIItylMIII

Plasmid pSGLit1tylMIItylMII no16 was digested with XbaI/BgIII and the insert band was

isolated and ligated with the XbaI/BgIII digested vector fragment of plasmid

pSG144tylAIItylAIItylMIIItylBtylIa no3. Plasmid

pSG144tylAItylAIItylMIIItylBtylIatylMIItylMII was isolated using standard procedures and the construct was confirmed using restriction digests and sequence analysis. The plasmid was isolated and used for transformation of S. erythraea mutant strains using standard protocols.

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Bioconversion using gene cassette pSG144tylAItylAIItylMIIItylBtyl1atylMIIItylMIII

The conversion of fed tylactone to mycaminosyl tylactone was assessed in bioconversion assays using S. erythraea Q42/1pSG144tylAItylAIItylMIIItylBtyl1atylMIItylMIII.

Bioconversion assays were carried out using standard protocols (see Chemical Request sheet

81). The analysis of the culture showed the major ion to be 568.8 [M+H]⁺ consistent with the presence of mycaminosyl tylactone. Fragmentation of this ion gave a daughter ion of m/z 174, as expected for protonated mycaminose. No tylactone was detected during the analysis of the culture extracts, indicating that the bioconversion of the fed tylactone was complete.

Recently, a homologue of Tylla was identified in the biosynthetic pathway of dTDP-3acetamido-3,6-dideoxy-alpha-D-galactose in *Aneurinibacillus thermoaerophilus* L420-91^{T*} (Pfoestl *et al.*, 2003) and the function was postulated as a novel type of isomerase capable of synthesizing dTDP-6-deoxy-D-xylohex-3-ulose from dTDP-6-deoxy-D-xylohex-4-ulose. Example 3: Bioconversion of 3-O-mycarosyl erythronolide B to 5-O-dedesosaminyl-5-O-mycaminosyl erythromycins using gene cassette pSG1448/27/95/21/44/193/6eryCIII (pSG144angAIangAIIorf14angMIIIangBangMIeryCIII).

- The gene angMIII by isolating plasmid Lit1/4
 The gene angMIII was amplified by PCR using the primers BIOSG61 5'GGGCATATGAGCCCCGCACCCGCCACCGAGGACCC -3' and BIOSG62 5'GGTCTAGAGGTCAGTTCCGCGGTGCGGTGCGGGCAGGTCAC -3'. Cosmid5B2
 containing a fragment of the angolamycin biosynthetic pathway was used as template. The 1.4
 kb PCR fragment (PCR no1) was cloned using standard procedures and EcoRV digested plasmid Litmus28. Plasmid Lit1/4 was isolated with an NdeI site overlapping the start codon of angMIII and an XbaI site following the stop codon. The construct was verified by sequence analysis.
- 15 Isolation of plasmid pSGLit21/4
 Plasmid Lit1/4 was digested with NdeI/XbaI and the about 1.4 kb fragment was isolated and ligated to NdeI/XbaI digested DNA of pSGLit2. The ligation was used to transform E. coli ET12567 and plasmid pSGLit21/4 no7 (dam) was isolated. This construct was digested with XbaI and used for the construction of gene cassettes.

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- Cloning of angMII by isolating plasmid Lit2/8

 The gene angMII was amplified by PCR using the primers BIOSG63 5'
 GGGCATATGCGTATCCTGCTGACGTCGTTCGCGCACAACAC -3' and BIOSG64 5'
 GGTCTAGAGGTCAGGCGCGGCGGTGCGCGGGGTGAGGCGTTCG -3' and

 cosmid5B2 containing a fragment of the angolamycin biosynthetic pathway was used as template. The 1.3 kb PCR fragment (PCR no2) was cloned using standard procedures and EcoRV digested plasmid Litmus28. Plasmid Lit2/8 was isolated with an NdeI site overlapping the start codon of angMII and an XbaI site following the stop codon. The construct was verified by sequence analysis.

fragment was cloned using standard procedures and *Eco*RV digested plasmid Litmus28. Plasmid Lit*angMII(BgIII)*no8 was isolated with an *NdeI* site overlapping the start codon of *angMII* and a *BgIII* site instead of a stop codon thus allowing the addition of a *his*-tag. The construct was verified by sequence analysis.

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Isolation of plasmid pSGLit1angMII

Plasmid LitangMII(BgIII) was digested with NdeI/BgIII and ligated with the NdeI/BgIII digested vector fragment of pSGLit1. The ligation was used to transform E. coli ET12567 and plasmid pSGLit1angMII (dam) was isolated using standard procedures.

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Cloning of angMI by isolating plasmid Lit3/6

The gene *angMI* was amplified by PCR using the primers BIOSG65 5'GGG<u>CATATG</u>AACCTCGAATACAGCGGCGACATCGCCCGGTTG -3' and BIOSG66 5'GG<u>TCTAGA</u>GGTCAGGCCTGGACGCCGACGAAGAGTCCGCGGTCG -3' and

cosmid5B2 containing a fragment of the angolamycin biosynthetic pathway was used as template. The 0.75 kb PCR fragment (PCR no3) was cloned using standard procedures and *Eco*RV digested plasmid Litmus28. Plasmid Lit3/6 was isolated with an *NdeI* site overlapping the start codon of *angMI* and an *XbaI* site following the stop codon. The construct was verified by sequence analysis.

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Isolation of plasmid pSGlit23/6 no8

Plasmid Lit3/6 was digested with NdeI/XbaI and the about 0.8 kb fragment was isolated and ligated to NdeI/XbaI digested DNA of pSGLit2. The ligation was used to transform E. coli ET12567 and plasmid pSGLit23/6 no8 (dam) was isolated. This construct was digested with XbaI and the isolated about 1 kb fragment was used for the assembly a few way.

25 XbaI and the isolated about 1 kb fragment was used for the assembly of gene cassettes.

Cloning of angB by isolating plasmid Lit4/19

The gene *angB* was amplified by PCR using the primers BIOSG67 5'-GGG<u>CATATG</u>ACTACCTACGTCTGGGACTACCTGGCGG -3' and BIOSG68 5'-

30 GGTCTAGAGGTCAGAGCGTGGCCAGTACCTCGTGCAGGGC -3' and cosmid4H2 containing a fragment of the angolamycin biosynthetic pathway was used as template. The 1.2 kb PCR fragment (PCR no4) was cloned using standard procedures and *Eco*RV digested plasmid Litmus28. Plasmid Lit4/19 was isolated with an *NdeI* site overlapping the start codon of *angB* and an *XbaI* site following the stop codon. The construct was verified by sequence analysis.

Isolation of plasmid pSGlit24/19

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Plasmid Lit4/19 was digested with NdeI/XbaI and the 1.2 kb fragment was isolated and ligated into NdeI/XbaI digested DNA of pSGLit2. The ligation was used to transform E. coli ET12567 and plasmid pSGLit24/19 no24 (dam) was isolated. This construct was digested with XbaI and the isolated 1.2 kb fragment was used for the assembly of gene cassettes.

Cloning of orf14 by isolating plasmid Lit5/2

The gene orf14 was amplified by PCR using the primers BIOSG69 5'-

GGGCATATGGTGAACGATCCGATGCCGCGCGGCAGTGGCAG-3' and BIOSG70 5'GGTCTAGAGGTCAACCTCCAGAGTGTTTCGATGGGGTGGTGGG-3' and cosmid4H2
containing a fragment of the angolamycin biosynthetic pathway was used as template. The 1.0
kb PCR fragment (PCR no5) was cloned using standard procedures and *Eco*RV digested
plasmid Litmus28. Plasmid Lit5/2 was isolated with an *NdeI* site overlapping the start codon
of *ORF14* and an *XbaI* site following the stop codon. The construct was verified by sequence
analysis.

Isolation of plasmid pSGlit25/2 no24

Plasmid Lit5/2 was digested with NdeI/XbaI and the approximately 1 kb fragment was isolated and ligated to NdeI/XbaI digested DNA of pSGLit2. The ligation was used to transform E. coli ET12567 and plasmid pSGLit25/2 no24 (dam) was isolated. This construct was digested with XbaI, the about 1 kb fragment isolated and used for the assembly of gene cassettes.

25 Isolation of plasmid pSGlit27/9 no15

Plasmid Lit7/9 was digested with NdeI/XbaI and the approximately 1 kb fragment was isolated and ligated to NdeI/XbaI digested DNA of pSGLit2. The ligation was used to transform E. coli ET12567 and plasmid pSGLit27/9 no15 (dam) was isolated. This construct was digested with XbaI and the isolated 1 kb fragment was used for the assembly of gene cassettes.

Cloning of angAI (orf2) by isolating plasmid Lit8/2

The gene angAI was amplified by PCR using the primers BIOSG73 5'
GGGCATATGAAGGGCATCATCCTGGCGGGCGGCAGCGGC-3' and BIOSG74 5'
GGTCTAGAGGTCATGCGGCCGGTCCGGACATGAGGGTCTCCGCCAC-3' and

cosmid4H2 containing a fragment of the angolamycin biosynthetic pathway was used as template. The around 1.0 kb PCR fragment (PCR no8) was cloned using standard procedures and *Eco*RV digested plasmid Litmus28. Plasmid Lit8/2 was isolated with an *Nde*I site overlapping the start codon of *angAI* and an *Xba*I site following the stop codon. The construct was verified by sequence analysis.

Cloning of angAII (orf3) by isolating plasmid Lit7/9

The gene *angAII* was amplified by PCR using the primers BIOSG71 5'-GGG<u>CATATG</u>CGGCTGCTGGTCACCGGAGGTGCGGGC-3' and BIOSG72 5'-

10 GGTCTAGAGGTCAGTCGGTGCGCCGGGCCTCCTGCG-3' and cosmid4H2 containing a fragment of the angolamycin biosynthetic pathway was used as template. The 1.0 kb PCR fragment was cloned using standard procedures and *Eco*RV digested plasmid Litmus28. Plasmid Lit7/9 was isolated with an *NdeI* site overlapping the start codon of *angAII* and an *XbaI* site following the stop codon. The construct was verified by sequence analysis.

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Isolation of plasmid pSGlit28/2 no18 (pSGLit2angAI)

Plasmid Lit8/2 was digested with NdeI/XbaI and the 1 kb fragment was isolated and ligated to NdeI/XbaI digested DNA of pSGLit2. The ligation was used to transform E. coli ET12567 and plasmid pSGLit28/2 no18 (dam⁻) was isolated.

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Isolation of plasmid pSG1448/2 (pSG144angAI)

Plasmid Lit8/2 was digested with NdeI/XbaI and the approximately 1 kb fragment was isolated and ligated with NdeI/XbaI digested DNA of pSG144. The ligation was used to transform E. coli DH10B and plasmid pSG1448/2 (dam⁻) (pSG144angAI) was isolated using standard procedures. This construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/9 (pSG144angAIangAII)

Plasmid pSGLit27/9 (isolated from *E.coli* ET12567) was digested with *Xba*I and the 1 kb fragment was isolated and ligated with the *Xba*I digested vector fragment of pSG1448/2 (pSG144angAI). The ligation was used to transform *E. coli* DH10B and plasmid pSG1448/27/9 (pSG144angAIangAII) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

35 Isolation of plasmid pSG1448/27/91/4 (pSG144angAIangAIIangMIII)

Plasmid pSGLit21/4 (isolated from *E. coli* ET12567) was digested with *Xba*I and the 1.4 kb fragment was isolated and ligated with the *Xba*I digested vector fragment of pSG1448/27/9 (pSG144angAIangAII). The ligation was used to transform *E. coli* DH10B and plasmid pSG1448/27/91/4 (pSG144angAIangAIIangMIII) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/91/44/19 (pSG144angAIangAIIangMIIIangB)

Plasmid pSGLit24/19 (isolated from E. coli ET12567) was digested with XbaI and the about 1.2 kb fragment was isolated and ligated with the XbaI digested vector fragment of pSG1448/27/91/4 (pSG144angAIangAIIangMIII). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/91/44/19 (pSG144angAIangAIIangMIIIangB) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

- Isolation of plasmid pSG1448/27/91/44/193/6 (pSG144angAIangAIIangMIIIangBangMI)
 Plasmid pSGLit23/6 (isolated from E. coli ET12567) was digested with XbaI and the about
 0.8 kb fragment was isolated and ligated with the XbaI digested vector fragment of
 pSG1448/27/91/44/19 (pSG144angAIangAIIangMIIIangB). The ligation was used to
 transform E. coli DH10B and plasmid pSG1448/27/91/44/193/6
- 20 (pSG144*angAIIangAIIIangBangMI*) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/91/44/193/6eryCIII (pSG144angAIangAIIangMIIIangBangMIeryCIII)

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- Plasmid pSGLit1eryCIII (isolated from E. coli ET12567) was digested with Xbal/BglII and the about 1.2 kb fragment was isolated and ligated with the XbaI digested and partially BglII digested vector fragment of pSG1448/27/91/44/193/6

 (pSG144angAIangAIIangMIIIangBangMI). The BglII partial digest was necessary due to the presence of a BglII site in angB. The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/91/44/193/6eryCIII no9
 - .(pSG144angAIIangAIIangMIIIangBangMIeryCIII) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis. EryCIII carries a his-tag fusion at the end.

Bioconversion of 3-O-mycarosyl erythronolide B to 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A using S. erythraea Q42/IpSG1448/27/91/44/193/6eryCIII no9 (pSG144angAIangAIIangMIIIangBangMIeryCIII)

The *S. erythraea* strain Q42/1pSG1448/27/91/44/193/6eryCIII was grown and bioconversions with fed 3-O-mycarosyl erythronolide B were performed as described in the General Methods. The cultures were analysed and a small amount of a compound with m/z 750 was detected consistent with the presence of 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A.

- Isolation of plasmid pSG1448/27/95/2 (pSG144angAIangAIIorf14)
 Plasmid pSGLit25/2 (isolated from E. coli ET12567) was digested with XbaI and the about 1 kb fragment was isolated and ligated with the XbaI digested vector fragment of pSG1448/27/9 (pSG144angAIangAII). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/95/2 (pSG144angAIangAIIorf14) was isolated using standard protocols. The
 construct was verified with restriction digests and sequence analysis.
 - Isolation of plasmid pSG1448/27/95/21/4 (pSG144angAlangAllorf14angMIII)
 Plasmid pSGLit21/4 (isolated from E. coli ET12567) was digested with XbaI and the 1.4 kb fragment was isolated and ligated with the XbaI digested vector fragment of
- pSG1448/27/95/2 (pSG144angAIangAIIorf14). The ligation was used to transform *E. coli*DH10B and plasmid pSG1448/27/95/21/4 (pSG144angAIangAIIorf14angMIII) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.
- Isolation of plasmid pSG1448/27/95/21/44/19 (pSG144angAIangAIIorf14angMIIIangB)
 Plasmid pSGLit24/19 (isolated from E. coli ET12567) was digested with XbaI and the 1.2 kb fragment was isolated and ligated with the XbaI digested vector fragment of pSG1448/27/95/21/4 (pSG144angAIangAIIorf14angMIII). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/95/21/44/19
- 30 (pSG144*angAIangAIIorf14angMIIIangB*) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/95/21/44/193/6eryCIII (pSG144angAIangAIIorf14angMIIIangBangMIeryCIII)

Plasmid pSG1448/27/91/44/193/6eryCIII no9 was digested with BglII and the about 2 kb fragment was isolated and ligated with the BglII digested vector fragment of pSG1448/27/95/21/44/19 (pSG144angAIangAIIorf14angMIIIangB). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/95/21/44/193/6eryCIII

5 (pSG144angAIIangAIIangMIIIangBangMIeryCIII) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis. EryCIII carries a his-tag fusion at the end. The construct was used to transform S. erythraea SGO2 using standard procedures.

Bioconversion of 3-O-mycarosyl erythronolide B to 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A

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The *S. erythraea* strain SGQ2pSG1448/27/95/21/44/193/6eryCIII was grown and bioconversions with fed 3-*O*-mycarosyl erythronolide B were performed as described in the General Methods. The cultures were analysed and improved amounts of a compound with m/z 750 was detected consistent with the presence of 5-*O*-dedesosaminyl-5-*O*-mycaminosyl erythromycin A. Similar results were obtained with the *S. erythraea* strain Q42/1 containing the gene cassette pSG1448/27/95/21/44/193/6eryCIII.

16 mg of the compound with m/z 750 was purified and the structure of 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A was confirmed by NMR analysis (See Table I and Figure 1).

Table II: ¹H and ¹³C NMR data for 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A

(BC156) Position	$\delta_{\mathbf{H}}$	Multiplicity	Coupling	$\delta_{\mathbf{C}}$
1	- **			175.4
	2.83	dq	9.6, 7.1	44.9
2 3	3.91	dd	9.7, 1.6	80.0
1	2.00	m	•	39.1
4 5	3.53	d	6.8	85.4
6	3.33	-		74.8
6 7	1.66	dd	14.8, 2.2	38.5
,	1.82	dd	14.8, 11.4	
8	2.69	dqd	11.3, 7.0, 2.2	44.9
9	22.07	-4-	, ,	221.6
10	3.06	qd	6.9, 1.3	38.0
11	3.81	d	1.3	68.9
12	3.01	_		74.6
13	5.04	dd	11.0, 2.3	76.8 ^a
14	1.47	dqd	14.3, 11.0, 7.2	21.1
1-7	1.91	ddq	14.3, 7.5, 2.2	
15	0.83	dd	7.4, 7.4	10.6
16	1.18	d	7.1	16.0
17	1.03	d	7.4	9.7
18	1.44	S		26.6

Position	$\delta_{\mathbf{H}}$	Multiplicity	Coupling	$\delta_{\mathbf{C}}$
19	1.16	d	7.0	18.3
20	1.14	d	7.0	12.0
21	1.12	s		16.2
1'	4.87	d	4.8	96.4
2'	1.55	dd	15.2, 4.8	34.9
•	2.32	dd	15.2, 0.9	
3′	*			72.8
4'	3.01	d	9.3	77.8
5′	3.99	dq	9.3, 6.2	65.6
6'	1.27	d	6.2	18.5
7'	1.23	s		21.4
8′	3.29	s		49.4
1''	4.43	d	7.4	103.3
2''	3.56	đd	10.5, 7.3	71.3
3′′	2.48	dd	10.3, 10.3	70.6
4''	3.09	dd	9.9, 9.0	70.2
5′′	3.31	dq	9.0, 6.1	72.9
6''	1.29	ď	6.1	18.1
7''	2.58	S		41.7

^a This carbon was assigned from the HMQC spectrum

Example 4: Isolation of mycaminosyl tylactone

Isolation of plasmid pSG1448/27/95/21/44/193/6tylMII

- 5 (pSG144angAIangAIIorf14angMIIIangB3/6tylMII)
 - Plasmid pSG1448/27/91/44/193/6tylMII no9 was digested with BgIII and the about 2 kb fragment was isolated and ligated with the BgIII digested vector fragment of pSG1448/27/95/21/44/19 (pSG144angAIangAIIorf14angMIIIangB). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/95/21/44/193/6tylMII
- 10 (pSG144angAIangAIIorf14angMIIIangBangMItylMII) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis. TylMII carries a his-tag fusion at the end.

Bioconversion of tylactone to mycaminosyl tylactone

The S. erythraea strain Q42/1pSG1448/27/95/21/44/193/6tylMII is grown and bioconversions with fed tylactone is performed as described in the General Methods. The cultures are analysed and a compound with m/z 568 is detected consistent with the presence of mycaminosyl tylactone.

Example 5: Isolation of 5-O-dedesosaminyl-5-O-angolosaminyl erythromycins using gene cassette pSG1448/27/91/4spnO5/2p4/193/6tylMII by bioconversion of 3-O-mycarosyl erythronolide B.

5 Isolation of plasmid conv no1

For the multiple use of promoter sequences in *act*-controlled gene cassettes a 240 bp fragment was amplified by PCR using the primers BIOSG78 5'-GGGCATATGTGTCCTCCTTAATTAATCGATGCGTTCGTCC-3' and BIOSG79 5'-GGAGATCTGGTCTAGATCGTGTTCCCCTCCCTGCCTCGTGGTCCCTCACGC -3' and plasmid pSG142 (Gaisser *et al.*, 2000) as template. The 0.2 kb PCR fragment (PCR no5) was cloned using standard procedures and *Eco*RV digested plasmid Litmus28. Plasmid conv no1

Isolation of pSGLit3relig1

- Plasmid conv no1 was digested with NdeI/Bg/III and the about 0.2 kb fragment was isolated and ligated with the BamHI/NdeI digested vector fragment of pSGLit2. The ligation was used to transform E. coli DH10B and plasmid pSGLit3relig1 was isolated using standard procedures. This construct was verified using restriction digests and sequence analysis.
- 20 Isolation of plasmid pSGlit34/19
 Plasmid Lit4/19 was digested with NdeI/XbaI and the 1.2 kb fragment was isolated and light to NdeI/YbaI digested DNA of pSGLit3. The lightion was used to transform E. C.

was isolated. The construct was verified by sequence analysis.

ligated to *NdeI/Xba*I digested DNA of pSGLit3. The ligation was used to transform *E. coli* ET12567 and plasmid pSGLit34/19 no23 was isolated. This construct was digested with *Xba*I

and the isolated 1.4 kb fragment was used for the assembly of gene cassettes.

Cloning of orf4 by isolating plasmid Lit6/4

The gene orf4 was amplified by PCR using the primers BIOSG75 5'-

GGGCATATGAGCACCCCTTCCGCACCACCCGTTCCG-3' and BIOSG76 5'-

GGTCTAGAGGTCAGTACAGCGTGTGGGCACACGCCACCAG-3' and cosmid4H2

containing a fragment of the angolamycin biosynthetic pathway was used as template. The 2.5 kb PCR fragment (PCR no6) was cloned using standard procedures and *Eco*RV digested plasmid Litmus28. Plasmid Lit6/4 was isolated with an *NdeI* site overlapping the start codon of *orf4* and an *XbaI* site following the stop codon. The construct was verified by sequence analysis.

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Isolation of plasmid pSGlit26/4 no9

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Plasmid Lit6/4 was digested with NdeI/XbaI and the DNA was isolated and ligated to NdeI/XbaI digested DNA of pSGLit2. The ligation was used to transform E. coli ET12567 and plasmid pSGLit26/4 no9 was isolated. This construct was confirmed by restriction digests and sequence analysis.

Cloning of spnO by isolating plasmid pUC19spnO

The gene spnO from the spinosyn biosynthetic gene cluster of Saccharopolyspora spinosa was amplified by PCR using the primers BIOSG41 5'-

10 GGGCATATGAGCAGTTCTGTCGAAGCTGAGGCAAGTG-3' and BIOSG42 5'-GGTCTAGAGGTCATCGCCCCAACGCCCACAAGCTATGCAGG-3' and genomic DNA of S. spinosa as template. The about 1.5 kb PCR fragment was cloned using standard procedures and SmaI digested plasmid pUC19. Plasmid pUC19spnO no2 was isolated with an NdeI site overlapping the start codon of spnO and an XbaI site following the stop codon. The construct was verified by sequence analysis.

Isolation of plasmid pSGlit2spnO no4

Plasmid pUC19spnO was digested with NdeI/XbaI and the 1.5 kb fragment was isolated and ligated to NdeI/XbaI digested DNA of pSGLit2. The ligation was used to transform E. coli ET12567 and plasmid pSGLit2spnO no 4 was isolated using standard procedures. This construct was digested with XbaI and the isolated 1.5 kb fragment was used for the assembly of gene cassettes.

Isolation of plasmid pSG1448/27/91/4spnO (pSG144angAIangAIIangMIIIspnO)

Plasmid pSGLit2spnO no4 (isolated from E. coli ET12567) was digested with Xbal and the 1.5 kb fragment was isolated and ligated with the Xbal digested vector fragment of pSG1448/27/91/4 (pSG144angAlangAllangMIII). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/91/4spnO (pSG144angAlangAllangMIIIspnO) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/91/4spnO5/2 (pSG144angAIangAIIangMIIIspnOangorf14) Plasmid pSGLit25/2 no24 (isolated from E. coli ET12567) was digested with XbaI and the 1 kb fragment was isolated and ligated with the XbaI digested vector fragment of pSG1448/27/91/4spnO (pSG144angAIangAIIangMIIIspnO). The ligation was used to

transform *E. coli* DH10B and plasmid pSG1448/27/91/4spnO5/2 (pSG144angAIIangAIIangMIIIspnOangorf14) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/91/4spnO5/2p4/19
(pSG144angAIangAIIangMIIIspnOangorf14pangB)
Plasmid pSGLit34/19 no23 (isolated from E. coli ET12567) was digested with XbaI and the about 1.4 kb fragment was isolated and ligated with the XbaI digested vector fragment of pSG1448/27/91/4spnO5/2 (pSG144angAIangAIIangMIIIspnOangorf14). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/91/4spnO5/2p4/19
(pSG144angAIangAIIangMIIIspnOangorf14pangB) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis. 'p' indicates the presence of the promoter region in front of angB to emphasize the presence of multiple promoter sites in the construct.

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Isolation of plasmid pSG1448/27/91/4spnO5/2p4/193/6eryCIII

(pSG144angAIangAIIangMIIIspnOorf14pangBangMIeryCIII)

Plasmid pSG1448/27/91/44/193/6eryCIII no9 was digested with BgIII and the about 2 kb fragment was isolated and ligated with the BgIII digested vector fragment of

pSG1448/27/91/4spnO5/2p4/19 (pSG144angAIangAIIangMIIIspnOorf14pangB). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/91/4spnO5/2p4/193/6eryCIII

(pSG144angAIangAIIangMIIIspnOorf14pangBangMIeryCIII) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis. EryCIII

carries a his-tag fusion at the end. 'p' indicates the presence of the promoter region in front of angB to emphasize the presence of multiple promoter sites in the construct. The plasmid construct was used to transform mutant strains of S. erythraea using standard procedures.

 $Bioconversion\ of\ 3-O-my carosyl\ erythronolide\ B\ to\ 5-O-dedeso saminyl-5-O-angolos aminyl\ erythromycins$

Strain *S. erythraea* Q42/1pSG1448/27/91/4spnO5/2p4/193/6eryCIII was grown and bioconversions with fed 3-O-mycarosyl erythronolide B were performed as described in the General Methods. The cultures were analysed and peaks with m/z 704, m/z 718 and m/z 734 consistent with the presence of angolosaminyl erythromycin D, B and A, respectively, were observed.

Example 6: Production of 5-O-angolosaminyl tylactone

Isolation of plasmid pSG1448/27/91/4spnO5/2p4/193/6tylMII (pSG144angAIangAIIangMIIIspnOorf14pangBangMItylMII)

- Plasmid pSG1448/27/91/44/193/6tylMII no9 was digested with BgIII and the about 2 kb fragment was isolated and ligated with the BgIII digested vector fragment of pSG1448/27/91/4spnO5/2p4/19 (pSG144angAIangAIIangMIIIspnOorf14pangB). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/91/4spnO5/2p4/193/6tylMII
- 10 (pSG144angAIangAIIangMIIIspnOorf14pangBangMItylMII) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis. TylMII carries a his-tag fusion at the end. The plasmid was used to transform mutant strains of S. erythraea applying standard protocols. 'p' indicates the presence of the promoter region in front of angB to emphasize the presence of multiple promoter sites in the construct.

Isolation of S. erythraea 18A1(BIOT-2634)

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To introduce a deletion comprising the PKS and majority of post PKS genes in S. erythraea a region of the left hand side of the ery-cluster (LHS) containing a portion of eryCI, the complete ermE gene and a fragment of the eryBI gene were cloned together with a region of the right hand side of the ery-cluster (RHS) containing a portion of the eryBVII gene, the complete eryK gene and a fragment of DNA adjacent to eryK. This construct should enable homologous recombination into the genome in both LHS and RHS regions resulting in the isolation of a strain containing a deletion between these two regions of DNA. The LHS fragment (2201 bp) was PCR amplified using S. erythraea chromosomal DNA as template and primers BIdelNde (5'-CCCATATGACCGGAGTTCGAGGTACGCGGCTTG-3') and BIdelSpe (5'-GATACTAGTCCGCCGACCGCACGTCGCTGAGCC-3'). Primer BIdelNde contains an NdeI restriction site (underlined) and primer BIdelSpe contains a SpeI restriction site used for subsequent cloning steps. The PCR product was cloned into the SmaI restriction site of pUC19, and plasmid pLSB177 was isolated using standard procedures. The construct was confirmed by sequence analysis. Similarly, RHS (2158 bp) was amplified by PCR using S. erythraea chromosomal DNA as template and primers BVIIdelSpe (5'-TGCACTAGTGGCCGGGCGCTCGACGTCATCGTCGACAT-3') and BVIIdelEco (5'-TCGATATCGTGTCCTGCGGTTTCACCTGCAACGCTG-3'). Primer BVIIdelSpe contains a SpeI restriction site and primer BVIIdelEco contains an EcoRV restriction site. The PCR

product was cloned into the SmaI restriction site of pUC19 in the orientation with SpeI

positioned adjacent to KpnI and EcoRV positioned adjacent to XbaI. The plasmid pLSB178 was isolated and confirmed using sequence analysis. Plasmid pLSB177 was digested with NdeI and SpeI, the ~2.2kb fragment was isolated and similarly plasmid pLSB178 was digested with NdeI and SpeI and the ~4.6 kb fragment was isolated using standard methods. Both fragments were ligated and plasmid pLSB188 containing LHS and RHS combined together at a SpeI site in pUC19 was isolated using standard protocols. An NdeI/XbaI fragment (~4.4 kbp) from pLSB188 was isolated and ligated with SpeI and NdeI treated pCJR24. The ligation was used to transform E. coli DH10B and plasmid pLSB189 was isolated using standard methods. Plasmid pLSB189 was used to transform S. erythraea P2338 and transformants were selected using thiostrepton. S. erythraea Del18 was isolated and inoculated into 6 ml TSB medium and grown for 2 days. A 5% inoculum was used to subculture this strain 3 times. 100 µl of the final culture were used to plate onto R2T20 agar followed by an incubation at 30°C to allow sporulation. Spores were harvested, filtered, diluted and plated onto R2T20 agar using standard procedures. Colonies were replica plated onto R2T20 plates with and without addition of thiostrepton. Colonies that could no longer grow on thiostrepton were selected and further grown in TSB medium. S. erythraea 18A1 was isolated and confirmed using PCR and Southern blot analysis. The strain was designated LB-1 /BIOT-2634. For further analysis, the production of erythromycin was assessed as described in General Methods and the lack of erythromycin production was confirmed. In bioconversion assays this strain did not further process fed erythronolide B and erythromycin D was hydroxylated at C12 to give erythromycin C as expected, indicating that EryK was still functional.

Bioconversion of tylactone to 5-O- angolosaminyl tylactone

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Strain *S. erythraea* SGQ2pSG1448/27/91/4spnO5/2p4/193/6tylMII was grown and bioconversions with fed tylactone were performed as described in the General Methods. The cultures were extracted and analysed. A compound consistent with the presence of angolosaminyl tylactone was detected. 20 mg of this compound were purified and the structure was confirmed by NMR analysis. A compound consistent with the presence of angolosaminyl tylactone was also obtained when the gene cassette pSG1448/27/91/4spnO5/2p4/193/6tylMII was expressed in the *S. erythraea* strain Q42/1 or *S. erythraea* 18A1.

Table III: NMR data for 5-O- \(\beta \D \) angolosaminyl Tylactone

#	$\delta_{\mathbf{c}}$	$\delta_{\rm H}$ (mult., Hz)	COSY H-H	HMBC H-C

1	174.4			
2	39.8	1.91 d (16.8)	2b	1, 3
2	37.0	2.46 dd(16.8, 10.5)	2a, 3	1
3	66.9	3.68 dd (10.5, 1.2)	2b	1 .
4	40.4	1.56 m	5, 18	3
5	80.7	3.76 d (10.3)	4	4, 7, 18, 19, 1'
6	38.7	2.68 m	7b	
7	33.6	1.45 m		•
1		1.55 m	6	
8	45.0	2.70 m	21	
9	203.9			
10	118.3	6.26 d (15.5)	11	12
11	147.7	7.27 d (15.5)	10	9, 12, 13, 22
12	133.5			
13	145.4	5.60 d (10.4)	14, 22	11, 14, 22, 23
14	38.3	2.70 m	13, 15, 23	12, 13, 15, 23
15	78.8	4.68 td (9.7, 2.4)	14, 16b	1, 17
16	24.7	1.55 m	15, 16b, 17	15
10	24.7	1.82 ddd	16a, 17	18
17	9.6	0.91 t (7.2)	16	15, 16
18	9.7	0.91 d (7.2)	4	3, 4, 5
19	21.0	1.55 m	20	
20	11.8	0.83 t (7.2)	19	6, 19
21	17.1	1.15 d (6.8)	8	7, 9
22	13.0	1.76 s	13	11, 12, 13
23	16.1	1.05 d (6.5)	14	13, 14, 15
1'	101.0	4.41 d (8.6)	2'	2'
2,	28.0	1.48 m	1', 2b', 3'	1', 3', 4'
2	20.0	2.05 ddd (10.4, 3.9, 1.6)	2a', 3'	1', 3'
3'	65.8	2.89 td (10.0, 3.9)	2a', 2b', 4'	4'
4'	70.5	3.16 dd (9.5, 9.0)	3', 5'	3', 5', 6'
5'	73.2	3.26 dq (9.6, 6.0)	4', 6'	
6'	17.7	1.3 d (6.0)	5'	

 $Isolation\ of\ plasmid\ pSG1448/27/91/4spnOp5/2$

(pSG144angAIangAIIangMIIIspnOpangorf14)

Plasmid pSGLit35/2 (isolated from *E. coli* ET12567) was digested with *Xba*I and the insert fragment was isolated and ligated with the *Xba*I digested vector fragment of pSG1448/27/91/4spnO (pSG144angAIangAIIangMIIIspnO). The ligation was used to transform *E. coli* DH10B and plasmid pSG1448/27/91/4spnOp5/2

(pSG144angAIangAIIangMIIIspnOpangorf14) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/91/4spnOp5/24/19

- 5 (pSG144angAIangAIIangMIIIspnOpangorf14angB)
 Plasmid pSGLit24/19 (isolated from E. coli ET12567) was digested with XbaI and the insert fragment was isolated and ligated with the XbaI digested vector fragment of pSG1448/27/91/4spnOp5/2 (pSG144angAIangAIIangMIIIspnOpangorf14). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/91/4spnOp5/24/19
- 10 (pSG144angAIangAIIangMIIIspnOpangorf14angB) was isolated using standard protocols.

 The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/91/4spnOp5/24/193/6 (pSG144angAIangAIIangMIIIspnOpangorf14angBangMI)

- Plasmid pSGLit23/6 (isolated from E. coli ET12567) was digested with XbaI and the insert fragment was isolated and ligated with the XbaI digested vector fragment of pSG1448/27/91/4spnOp5/24/19 (pSG144angAIangAIIangMIIIspnOpangorf14angB). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/91/4spnOp5/24/193/6 (pSG144angAIangAIIangMIIIspnOpangorf14angBangMI) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.
- Isolation of plasmid pSG1448/27/91/4spnOp5/24/193/6angMII

 (pSG144angAIangAIIangMIIIspnOpangorf14angBangMIangMII)

 Plasmid pSGLit1angMII (isolated from E. coli ET12567) was digested with XbaI/BgIII and
 the insert fragment was isolated and ligated with the XbaI and partial BgIII digested vector fragment of pSG1448/27/91/4spnOp5/24/193/6

 (pSG144angAIangAIIangMIIIspnOpangorf14angBangMI). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/91/4spnOp5/24/193/6angMII

 (pSG144angAIangAIIangMIIIspnOpangorf14angBangMIangMII) was isolated using
 standard protocols. The construct was verified with restriction digests and sequence analysis. The plasmid was used to transform mutant strains of S. erythraea with standard procedures.

Biotransformation using S. erythraea Q42/1 pSG1448/27/91/4spnOp5/24/193/6angMII (pSG144angAIangAIIangMIIIspnOpangorf14angBangMIangMII)

Biotransformation experiments feeding tylactone are carried out as described in General Methods and the cultures are analysed. Angolosaminyl tylactone is detected.

Isolation of plasmid pSG1448/27/96/4 (pSG144angAIangAIIangorf4)

Plasmid pSG1448/27/9 (pSG144angAIangAII) was digested with XbaI and treated with alkaline phosphatase using standard protocols. The vector fragment was used for ligations with XbaI treated plasmid pSGLit26/4 no9 followed by transformations of E. coli DH10B using standard protocols. Plasmid pSG1448/27/96/4 (pSG144angAIangAIIangorf4) was isolated using standard procedures and the construct was confirmed by restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/96/4p5/2 (pSG144angAIangAIIangorf4pangorf14)

Plasmid pSGLit35/2 (isolated from E. coli ET12567) was digested with XbaI and the insert fragment was isolated and ligated with the XbaI digested vector fragment of

pSG1448/27/96/4 (pSG144angAIangAIIangorf4). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/96/4p5/2 (pSG144angAIangAIIangorf4pangorf14) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/96/4p5/21/4
(pSG144angAIIangorf4pangorf14angMIII)
Plasmid pSGLit21/4 (isolated from E. coli ET12567) was digested with XbaI and the 1.4 kb fragment was isolated and ligated with the XbaI digested vector fragment of pSG1448/27/96/4p5/2 (pSG144angAIangAIIangorf4pangorf14). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/96/4p5/21/4
(pSG144angAIangAIIangorf4pangorf14angMIII) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/96/4p5/21/44/19

30 (pSG144angAIangAIIangorf4pangorf14angMIIIangB)
Plasmid pSGLit24/19 (isolated from E. coli ET12567) was digested with XbaI and the 1.4 kb fragment was isolated and ligated with the XbaI digested vector fragment of pSG1448/27/96/4p5/21/4 (pSG144angAIangAIIangorf4pangorf14angMIII). The ligation was used to transform E. coli DH10B and plasmid pSG1448/27/96/4p5/21/44/19

(pSG144angAIangAIIangorf4pangorf14angMIIIangB) was isolated using standard protocols. The construct was verified with restriction digests and sequence analysis.

Isolation of plasmid pSG1448/27/96/4p5/21/44/193/6angMII

- 5 (pSG144angAIangAIIangorf4pangorf14angMIIIangBangMIangMII)
 Plasmid pSG1448/27/91/4spnOp5/24/193/6angMII was digested with BgIII and the about 2.2
 kb fragment was isolated and used to ligate with the BgIII treated vector fragment of
 pSG1448/27/96/4p5/21/44/19. The ligation was used to transform E. coli DH10B using
 standard procedures and plasmid pSG1448/27/96/4p5/21/44/193/6angMII
- 10 (pSG144angAIangAIIangorf4pangorf14angMIIIangBangMIangMII) was isolated. The construct was verified using restriction digests and sequence analysis. The plasmid was used to transform mutant strains of *S. erythraea* with standard protocols.

Bioconversion of tylactone with S. erythraea Q42/1 pSG1448/27/96/4p5/21/44/193/6angMII

(pSG144angAIangAIIangorf4pangorf14angMIIIangBangMIangMII)

Biotransformation experiments feeding tylactone are carried out as described in General

Methods and the cultures are analysed. Angolosaminyl tylactone is detected.

Example 7: Cloning of eryK into the gene cassette pSG144

20 Isolation of plasmid pUC19eryK

To amplify eryK primers eryK1 5'
GGTCTAGACTACGCCGACTGCCTCGGCGAGGAGCCC-3' and eryK2: 5'
GGCATATGTTCGCCGACGTGGAAACGACCTGCTGCG-5' were used and the PCR

product was cloned as described for pUC19eryCVI. Plasmid pUC19eryK was isolated.

Isolation of plasmid pLSB111 (pCJR24eryK)

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Plasmid pUC19*eryK* was digested with *NdeI/Xba*I and the insert band was ligated with *NdeI/Xba*I digested pCJR24. Plasmid pLSB111 (pCJR24*eryK*) was isolated and the construct was verified with restriction digests.

Isolation of plasmid pLSB115

Plasmid pLSB111 (pCJR24*eryK*) was digested with *NdeI/Xba*I and the insert fragment was isolated and ligated with the *NdeI/Xba*I digested vector fragment of plasmid pSGLit2 and plasmid pLSB115 was isolated using standard protocols. The plasmid was verified using restriction digestion and DNA sequence analysis.

Isolation of plasmid pSG1448/27/95/21/4eryK

Plasmid pLSB115 from E. coli ET12567 was digested with XbaI and the insert fragment was isolated and ligated with the XbaI treated vector fragment of pSG1448/27/95/21/4

- 5 (pSG144angAIangAIIangorf14angMIII). The ligation was used to transform E. coli DH10B with standard procedures and plasmid pSG1448/27/95/21/4eryK (pSG144angAIangorf14angMIIIeryK) is isolated. The construct is confirmed with restriction digests.
- 10 Isolation of plasmid pSG1448/27/95/21/4eryK4/19
 Plasmid pSGLit24/19 from E. coli ET12567 is digested with XbaI and the insert fragment is isolated and ligated with the XbaI treated vector fragment of plasmid pSG1448/27/95/21/4eryK. The ligation is used to transform E. coli DH10B with standard procedures and plasmid pSG1448/27/95/21/4eryK4/19
- 15 (pSG144angAIangAIIangorf14angMIIIeryKangB) is isolated. The construct is confirmed with restriction digests.

Isolation of plasmid pSG1448/27/95/21/4eryK4/193/6eryCIII

Plasmid pSG1448/27/95/21/44/193/6eryCIII is digested with BgIII and the about 2.1 kb fragment is isolated and ligated with the BgIII treated vector fragment of pSG1448/27/95/21/4eryK4/19. Plasmid pSG1448/27/95/21/4eryK4/193/6eryCIII is isolated using standard procedures and the construct is confirmed using restriction digests. The

25 Bioconversion of 3-O-mycarosyl erythronolide B to 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A

plasmid is used to transform mutant strains of S. erythraea with standard methods.

The *S. erythraea* strain Q42/1pSG1448/27/95/21/4eryK4/193/6eryCIII is grown and bioconversions with fed 3-O-mycarosyl erythronolide B are performed as described in the General Methods. The cultures are analysed and a compound with m/z 750 is detected

consistent with the presence of 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A.

Example 8: Production of 13-desethyl-13-methyl-5-O-mycaminosyl erythromycins A and B; 13-desethyl-13-isopropyl-5-O-mycaminosyl erythromycin A and B; 13-desethyl-13-secbutyl-5-O-mycaminosyl erythromycin A and B

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Production of 13-desethyl-13-methyl-3-O-mycarosyl erythronolide B, 13-desethyl-13-isopropyl-3-O-mycarosyl erythronolide B and 13-desethyl-13-secbutyl-3-O-mycarosyl erythronolide B

Plasmid pLS025, (WO 03/033699) a pCJR24-based plasmid containing the DEBS1, DEBS2
and DEBS3 genes, in which the loading module of DEBS1 has been replaced by the loading module of the avermectin biosynthetic cluster, was used to transform S. erythraea
JC2ΔeryCIII (isolated using techniques and plasmids described previously (Rowe et al., 1998; Gaisser et al., 2000)) using standard techniques. The transformant JC2ΔeryCIIIpLS025 was isolated and cultures were grown using standard protocols. Cultures of S. erythraea
JC2ΔeryCIIIpLS025 are extracted using methods described in the General Methods section and the presence of 3-O-mycarosyl erythronolide B, 13-desethyl-13-methyl-3-O-mycarosyl erythronolide B and 13-desethyl-13-secbutyl-3-O-mycarosyl erythronolide B in the crude extract is verified by LCMS analysis.

Production of 13-desethyl-13-methyl-5-O-dedesosminyl-5-O-mycaminosyl erythromycin A 15 and B, 13-desethyl-13-isopropyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A and B, 13-desethyl-13-secbutyl-5-O-dedesosminyl-5-O-mycaminosyl erythromycin A and BCultures of S. erythraea JC2∆eryCIIIpLS025 are extracted using methods described in the General Methods section and the crude extracts are dissolved in 5 ml of methanol and subsequently fed to culture supernatants of the S. erythraea strain 20 SGQ2pSG1448/27/95/21/44/193/6eryCIII using standard techniques. The bioconversion of 13-desethyl-13-methyl-3-O-mycarosyl erythronolide B, 13-desethyl-13-isopropyl-3-Omycarosyl erythronolide B and 13-desethyl-13-secbutyl-3-O-mycarosyl erythronolide B to 13-desethyl-13-methyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A and 13desethyl-13-methyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin B; 13-desethyl-13-25 isopropyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A and 13-desethyl-13isopropyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin B;13-desethyl-13-secbutyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A and 13-desethyl-13-secbutyl-5-O-

 $\label{eq:Example 9: 13-desethyl-13-methyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A and 13-desethyl-13-methyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin B$

dedesosaminyl-5-O-mycaminosyl erythromycin B is verified by LCMS analysis.

Production of 13-desethyl-13-methyl-3-O-mycarosyl erythronolide B

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Plasmid pIB023 (Patent application no 0125043.0), a pCJR24-based plasmid containing the DEBS1, DEBS2 and DEBS3, was used to transform *S. erythraea* JC2ΔeryCIII using standard techniques. The transformant JC2ΔeryCIIIpIB023 was isolated and cultures were grown using standard protocols, extracted and the crude extract was assayed using methods described in the General Methods section. The production of 3-*O*-mycarosyl erythronolide B, and 13-desethyl-13-methyl-3-*O*-mycarosyl erythronolide B is verified by LCMS analysis.

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Production of 13-desethyl-13-methyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A, 13-desethyl-13-methyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin B
 Cultures of S. erythraea JC2ΔeryCIIIpIB023 are extracted using methods described in the General Methods section and the crude extracts are dissolved in 5 ml of methanol and subsequently fed to culture supernatants of S. erythraea
 SGQ2pSG1448/27/95/21/44/193/6eryCIII using standard techniques. The bioconversion of 13-desethyl-13-methyl-3-O-mycarosyl erythronolide B to 13-desethyl-13-methyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin A and 13-desethyl-13-methyl-5-O-dedesosaminyl-5-O-mycaminosyl erythromycin B are verified by LCMS analysis.

Example 10: Production of 5-O-dedesosaminyl-5-O-mycaminosyl azithromycin

Azithromycin aglycones were prepared using methods described in EP1024145A2 (Pfizer Products Inc. Groton, Connecticut). The *S. erythraea* strain SGT2pSG142 was isolated using techniques and plasmid constructs described earlier (Gaisser *et al.*, 2000). Feeding experiments are carried out using methods described previously (Gaisser *et al.*, 2000) with the *S. erythraea* mutant SGT2pSG142 thus converting azithromycin aglycone to 3-*O*-mycarosyl azithronolide. Biotransformation experiments are carried out using *S. erythraea* SGQ2pSG1448/27/95/21/44/193/6eryCIII and crude extracts containing 3-*O*-mycarosyl azithronolide are added using standard microbiological techniques. The bioconversion of 3-*O*-mycarosyl azithronolide to 5-*O*-dedesosaminyl-5-*O*-mycaminosyl azithromycin is verified by LCMS analysis.

Example 11: Production of 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin C

Isolation of the S. erythraea mutant SGP1 (SGQ2 Δ eryG)
To create a chromosomal deletion in eryG, construct pSG Δ G3 was isolated as follows:

Fragment 1 was amplified using primers BIOSG53 5'-GGAATTCGGCCAGGACGCGTGGCTGGTCACCGGCT -3' and BIOSG54 5'-GGTCTAGAAAGAGCGTGAGCAGGCTCTTCTACAGCCAGGTCA -3' and genomic DNA of S. erythraea was used as template. Fragment 2 was amplified using primers BIOSG55 5'-GGCATGCAGGAAGGAGAACCACGATGACCACCGACG-3' and 5 BIOSG56 5'-GGTCTAGACACCAGCCGTATCCTTTCTCGGTTCCTCTTGTG-3' and genomic DNA of S. erythraea was used as template. Both DNA fragments were cloned into SmaI cut pUC19 using standard techniques, plasmids pUCPCR1 and pUCPCR2 were isolated and the sequence of the amplified fragments was verified. Plasmid pUCPCR1 was digested using EcoRI/XbaI and the insert band DNA was isolated and cloned into EcoRI/XbaI digested 10 pUC19. Plasmid pSGΔG1 is isolated using standard methods and digested with SphI/XbaI followed by a ligation with the Sphl/XbaI digested insert fragment of pUCPCR2. Plasmid pSGΔG2 is isolated using standard procedures, digested with SphI/HindIII and ligated with the SphI/HindIII fragment of pCJR24 (Rowe et al., 1998) containing the gene encoding for thiostrepton resistance. Plasmid pSG Δ G3 is isolated and used to delete eryG in the genome of 15 S. erythraea strain SGQ2 using methods described previously (Gaisser et al., 1997; Gaisser et al., 1998) and the S. erythraea mutant SGP1 (SGQ2ΔeryG) is created.

Production of 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin C
 The S. erythraea strain SGP1 (S. erythraea SGQ2ΔeryG) is isolated using standard techniques and consequently used to transform the cassette construct pSG1448/27/95/21/44/193/6eryCIII as formerly described. The S. erythraea strain SGP1pSG1448/27/95/21/44/193/6eryCIII is isolated and used for biotransformation as described in Example 2 and assays are carried out as described above to verify the conversion of 3-O-mycarosyl-erythronolide B to 5-O-dedesosaminyl-5-O-mycaminosyl erythromycin C by LCMS analysis.

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Figure 1A

5-O-dedesosaminyl-5-O-mycaminosyl-erythromycin B
$$R^1 = C_2H_5$$
 $R^2 = R^4 = R^5 = R^6 = R^7 = R^9 = -CH_3$ $R^3 = -H$ $R^8 = -H$

$$R^8 = OR^{10} R^{10} = CH_3$$

5-O-dedesosaminyl-5-O-mycaminosyl-erythromycin A
$$R^1$$
= C_2H_5 R^2 = R^4 = R^5 = R^6 = R^7 = R^9 = -CH $_3$ R^3 = -OH R^8 =

5-O-dedesosaminyl-5-O-mycaminosyl-erythromycin C
$$R^1=C_2H_5$$
 $R^2=R^4=R^5=R^6=R^7=R^9=-CH_3$ $R^3=-OH$ $R^8=$

$$R^{10} = H$$

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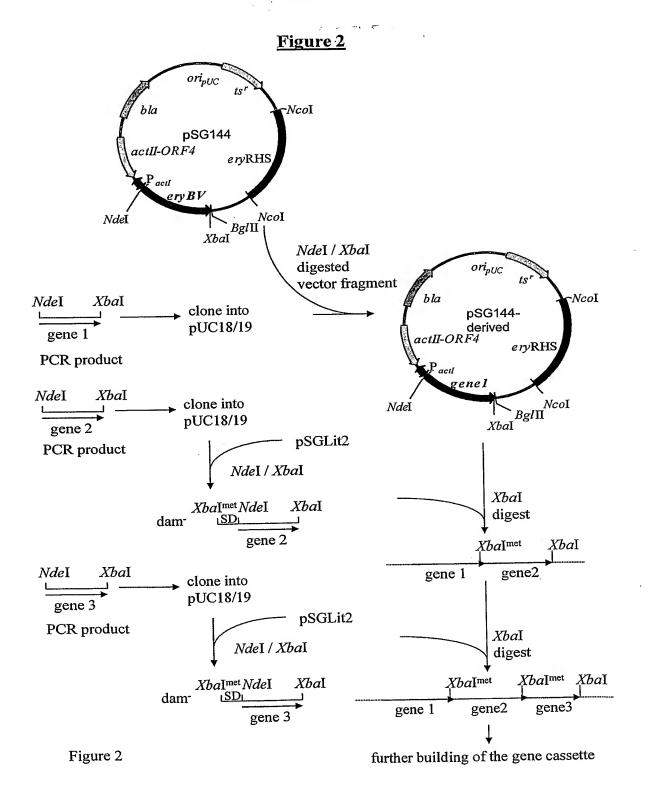
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Figure 1B

$$R^4$$
 N
 R^5
 R^3
 OH
 R^6
 R^7
 OHO
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5-O-dedesosaminyl-5-O-mycaminosyl-azithromycin
$$R^1 = C_2H_5 \quad R^2 = R^4 = R^5 = R^6 = R^7 = R^9 = -CH_3 \quad R^3 = -OH \quad R^8 = OR^{10} \quad R^{10} = CH_3$$

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1	$\verb MNDRPRRAMKGIILAGGSGTRLRPLTGTLSKQLLPVYDKPMIYYPLSVLM $	50
1		50
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101	GARHIGGDDAALILGDNVFHGPGFSSVLTGTVARLDGCELFGYPVKDAHR	150
101		150
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249	RQGERIACIEEIAMRMGFISAEQCYRLGQELRSSSYGSYIIDVAMRGAAA	298
301	DSRAQ 305	
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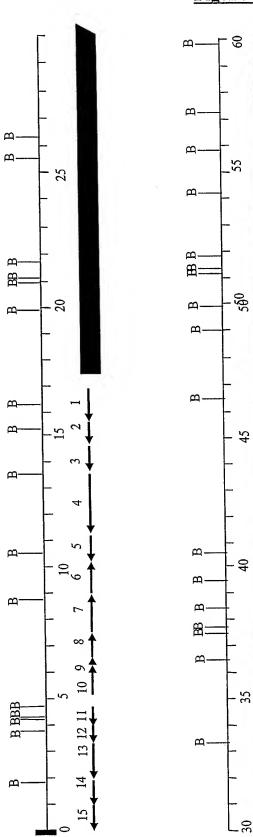
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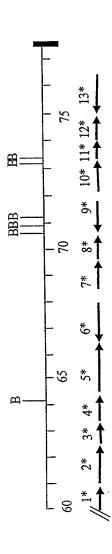
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		1.00
51	VAGHPDLEFVRGDIADHGWWRRLMEGVGLVVHFAAESHVDRSIESSEAFV	100
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101	RTNVEGTRVLLQAAVDAGVGRFVHISTDEVYGSIAEGSWPEDHPVAPNSP	150
		200
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		200
151	YAATKAASDILALAIRRI IGIDVRVIRESMIIGIRQII 22111 22 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
201	DGLPVPLYGDGGNTREWLHVDDHCRGVALVAAGGRPGVIYNIGGGTELTN	250
201	DGLPVPLYGDGGNTREWLHVDDHCRGVALVGAGGRPGVIYNIGGGTELTN	250
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251	AELTDRILELCGADRSAVRRVADRPGHDRRYSVDTTKIREELGYAPRTGI	300
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25 I	AEDIDKI DEDCGADKDADKI GADKI GA	
301	TEGLAGTVAWYRDNRAWWEPLKRSPGGRELERA 333	
301	TEGLAGTVAWYRDNRAWWEPLKRSPGGRELERA 333	

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Figure 6





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1					
51				GTCGGGCGCG	
101	ACATCGGCAG	CGAGAAGATC	TCGTCCGCCA	GCCGCTCCGT	CACCGGCAGC
151	GAGCCCTTGG	CGTACCCCAG	GTGCGCGAAG	CCCGTCATGG	TGTGCACGGG
201	CCACGGGTAA	CTGATGTTGA	GCGAGATCCC	GTACGACTTG	AGCGCCTCGA
251	TGATGTCGTC	CCGGCGCGGG	TGGCGGACGA	CGTACACGTA	ATACACGTGG
301	TCGTTGCCCT	CGGTGACGGA	CGGCAGCACC	AGGCCGCCGG	GGCCCGTCAG
351	GTTCGCGAGT	CCTTCGGCGT	AACGCCGGGC	GACCGCGCGC	CGGCCCTCGA
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451	TCGTCGAGCC	GGCTGTTGTG	GCCGGGCGTC	TGCACGACGT	AGTACACGTC
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601	GGGTAGAACG	: AGAAGGCGGC	GGCGTCGCCC	AGCGTGCCGG	CCAGCTCGCC
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951	ACCCAGCTT	G ACGGCGTTG	G TGCCGTTGT	C GACACCGCCG	G CAGTGGCGCA
1001	GGCCGTGGT	A GTCCGCGAA	C TCCTTCTCG	A ACCCGTCCAC	GCTGGGGCCG
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1101	CGCGCGTTC	G TTCTGGTAT	T CCGCCAGGT	A GTCCCAGAC	G TAGGTAGTCA
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1201	CGCGCGGAC	C AGGTCGTGC	C AGCAGTCGC	G GACCGACTC	C CGCAGCGAAC
1251	GGCGCGGTG	C CCAGCCCAG	C AGGGCGCGC	G CCGCGCCGG	T GTCGACCCGC
1301	AGCCAGTCC	T CCCGGTGCC	C GGGAGCCCG	G CCCGGAGCC	G GGCGCTCCAC

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1351	CACCCGCGCC	GGAATGCCGC	TCGCCTCGAT	GAACAGGCCG	ACCAGGTCGC
1401	GGACGGCGAC	CGCCTCGCCC	CGCCCGATGC	CGACGGCGAC	CGGGACGGCC
1451	GGTGCGCGGG	CGGCGGCCAC	GACGGCGTCG	GCCACGTCCC	GCACATCGAC
1501	GTAGTCCCGG	TGCGCGCGCA	GCCGGGACAG	TTCCACGACG	GCCTCCGCAC
1551	CCGTCCCGGC	GGCCGCCAGC	AGCCGCTCGG	CGACCTGGCC	CAGCAGACTG
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1951	GGCGGCCAGC	GCCGCGGGAT	CCGTACCGGC	CAGGTCCAGG	GTGACGCAGC
2001	GGTACGGCAT	CGGCTCCTCG	GGCGGGCGGC	GGCCCACCAC	CACCACGTCA
2051	CGGCCCCGCG	CGGCGAACGC	CGCGCACACA	TGCCGGCCGA	CGTACCCGGC
2101	GCCGCCCAGG	ACCACGACGC	TGCCACTGCC	ACTGCCGCGC	GGCATCGGAT
2151	CGTTCACCAT	1			

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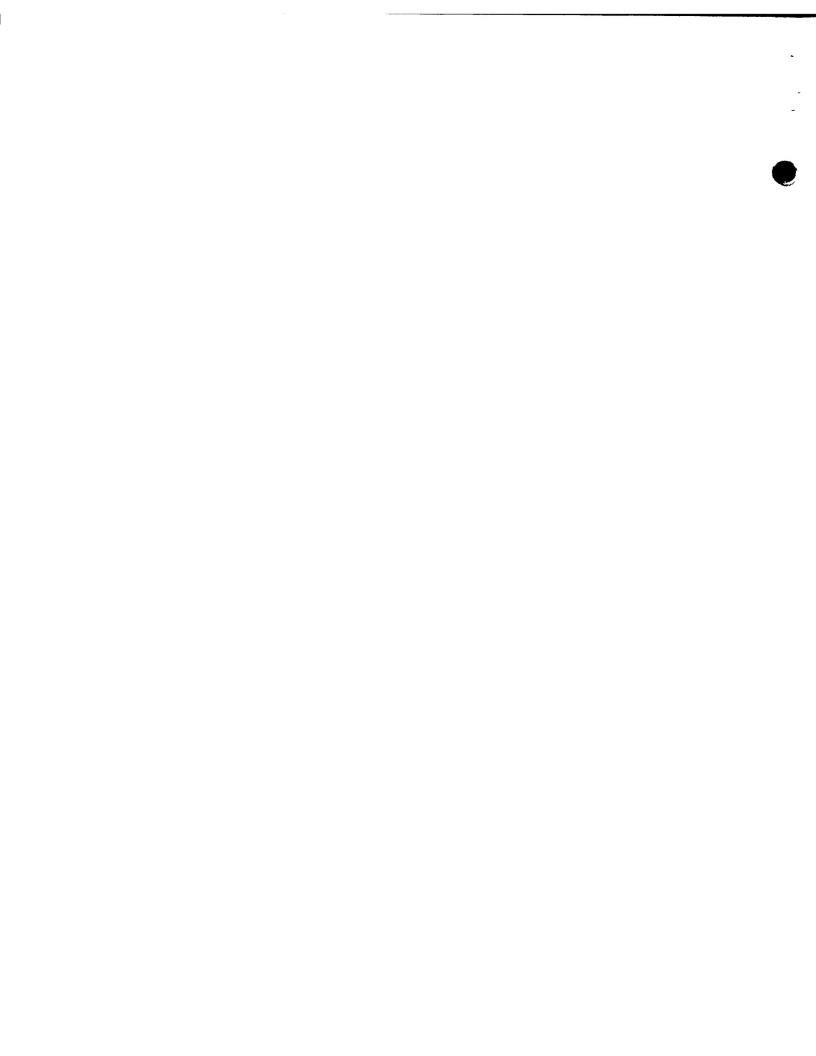
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11451	ATCACGTAGC	GGTTCTGGGC	GTGGAAGAAG	CGCCCGCCCT	CCTCGGACTG
11501	GACGGCGTCG	TAGCGCACGT	CCTGAGGCGG	CGCGGACAGC	ACGTCCTCCA
11551	GGTACGGCGG	GCCGGGCAGC	CCCCGCGGAC	CGGTGTGCTC	CTGTGGCCGG
11601	CACTGGACCG	TGGGGGCCAG	CTCGGCGACG	TTCAGGTGCC	CGACGTCCAC
11651	CCGTGCCCGC	ACGAGCGCGT	GCAGCACGCC	GTCGACGGAC	TTGACCAGCA
11701	GCGCCATCAG	ACCCGGCAGC	CGCGGCTCGA	TGAGCGGCTG	CGTCCAGGAG
11751	GTGACCTCCC	GGCTGCTGGC	GCTGACCTCG	GCGGCCATGA	CCCGGAAGTG
11801	CCGCCCGCTC	TCGTGGGCGA	TCTCGTGCGG	CGTGCGGTAC	CAGCCGTCCG
11851	CCGTCACCGT	ATCGAGCGGC	ACCCGGTTCT	GCACCAGCTC	CCGCAGGGCG
11901	CGCACACCCG	TGAACCACGT	CAGGACCTCG	GCCGTCGTGT	GCCGCGCCGC
11951	ACCCGGCGAG	CCGAAGAAGG	AGCGCAGCAC	GGGGGACGGG	GCGGACGCGT
12001	CGGCGTCCGC	CGTGGGCAGG	CAGGCGAGGA	TGGACCGGGC	GTCCATGTTG
12051	ACCACGTTGT	CCAGCATCAG	CAGCCGGCGG	AGCTGCCCCA	GCGTCAGCCA
12101	GCGGAAGTCC	TCCCCGATGT	CGAGGTCGTC	GTCCGCCGCC	AACTCGACGA
12151	TCATGTTCCG	GTTGCGTTTG	GCCAGGAACC	AGTCCGCCTG	TTCGGACTGG
12201	ATCGAGTCGA	CCAGGACACG	CGCCCGTCGC	GGCCCCATGA	ACAGGTCCAG
12251	ATAGCGGATG	TCGCGCCCCC	GGTGCACCCC	GGTGAAGTTG	CTCCGGGTGG
12301	CCTGCACGGT	CGGCGACACC	TGAAGAACGT	TGACGTTCCC	GGGCTCCATC
12351	TTGGCCTGCA	TCAGGAAGTG	CAGCACCCCG	TCGATCTCCC	GCGCCACGAT
12401	CCCGAGCAGC	CCCACCTCCG	GCTGCACGAT	GATGGGCTGC	GTCCAGCCCC
12451	GCTCGGGCAG	CCGGTCCGTA	CGGACGTGCA	GCCCTCCAC	GGAGAAGAAA
12501	CGGCCCGACG	CGTGGTGCAG	GTTTCCCGTA	CCCGGGTGGA	AGCTCCAGCC
12551	GCGCAGCTCC	GCGAAGGGAA	CGCGGGACAC	GTCGAAGCGC	CCCGCCCGCA
12601	GGCGTTCGGC	CAGCCAGCCG	GAGATGCCGT	CGAACGGCGI	GACCGCACTG

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12651	TCCGCGGTGC	GTGCCGACAC	CAGCACCCGC	CGCGCCGTGT	CCACCGGGTC
12701	ACCGGGCCGG	ACCGCGTCCG	CACGGCGCCG	CGCGGCGCCG	TGCGGGGCGG
12751	GGGCGGATCG	CGGCGGTACG	GGTTCGCGGG	CGGTGTCCGC	GGCGGTGCGC
12801	GGCGGGACGG	GGCCGGTGCT	CGTGTCCGCG	GCGGTACGCG	GTGGGACGGT
12851	CCCGGTGGCC	GTGTCCGCGG	TGGCCGTGCC	GGCGAGGGCG	TCGCCGATGG
12901	TCCGGCACAC	CTCGTCCATC	CGGTCGTTCA	GATAGAAGTG	ACCGCCGGCG
12951	AAGGTGTGCA	GGGCGAAGGG	GCCCGTGGTC	AGCTCCCGCC	AGGCCCTCGC
13001	CTCCTCCAGC	GGGACATCGG	GATCACGGTC	ACCGGTGAGC	ACCGTGACCG
13051	GACAGTCCAG	CGCACCGCCG	GGCACATACG	CGTACGTGCC	CGCCGCCCGG
13101	TAGTCGTTGC	GGATCGCCGG	CAGGGCCAGC	CGCAGCAGCT	CCTCGTCCTG
13151	GAGGACGGCG	TCCTCGGTGC	CCTGAAGCGT	GGCGATCTCC	GCGATCAGCG
13201	CGTCGTCGTC	GAGGAGGTGG	GCGACGTCCC	GCCGGCGCAC	CGTCGGCGCA
13251	CGGCGGCCCG	ACACCAGCAG	ATGGACGGGG	GAGGCCTGCC	CGGAACCGCG
13301	CAGCCGGCGC	GCGACCTCGA	ACGCCACCGT	GGCACCCATG	CTGTGCCCGA
13351	ACAGCGCGAG	CGGACGGTCG	GCCCAGCGCA	GGATCTCCGG	CACCACCTGG
13401	TCCACCAGGC	CCGATATGGA	CGGGATGAAC	GGCTCGTGCC	GGCGGTCCTG
13451	GCGGCCCGGG	TACTGCACCG	CCAGCGCCTC	CACGGTCTCG	TCCAGTCCGC
13501	GTGCCAGGGC	: GGCGAAGGAG	GTCGCGGCGC	CACCGGCGTG	CGGGAAGCAG
13551	ACCAGACGCA	GTTCCGGATC	CCGCACCGGG	CGGTAACGGC	GGACCCACAG
13601	ACCCTCGTC	GGGTGTCCGG	CCGGCGACGG	GGCTCCCGG	A ACGGGTGGTG
13651	CGGAAGGGG	GCTCACGGCG	GATCCAGCTC	CTCGCGGTCG	GGGGGACCGC
13701	TGTCGGGGA	C GGCACGTCGG	GTGCGGACG	CGGGTACGG	GCTCGGGGCG
13751	TGACGGGGA	GGACGGGGC	GTCGGTCAG	CGGTGCGCC	GGCCTCCTGC
13801	GCGGCCTTC	TCAGCGGTTC	CCACCACGC	G CGGTTCTCC	G CGTACCAGCG
13851	CACCGTGTC	C GCCAGGCCC	TCGTGAAGT	C CGTACGCGG	G GCATAGCCCA
13901	GCTCGCCCG	T GATCTTGCC	G ATGTCCAGC	G CGTACCGCA	G GTCGTGCCCC
13951	GGCCGGTCG	G CGACGTGGC	G CACCGACGA	G GCGTCGGCA	C CGCACAGCCC
14001	GAGCAGCCG	C TTCGTCAGC	r cccggttgg	T CAGCTCCGT	C CCGCCACCGA
14051	TGTGGTAGA	C CTCGCCCGG	g CGCCCGCGG	G TCGCCACCA	G GCTGATCCCG

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14151 (14201 (14251 14301 14351 14401 14451 14501	GTACAGCGC CGACCTTCTC ACGACGACCG CGACGCCGCC CCTCGCGCCA ACGTGGACGA TTGCGTCCCC AGCGGTCCAC	CGTCCACGTG ACCGTCAGAC GGGGTGCTGG GCAGGCCGTA TTCGAGGCGG CGACCCCTCG ACCGGCCGGC CGTACGTTCG	CGTCCAACAG TACGGGCCGT CGTCCGGTGG CGTACGGGGA GCGATCGAGC CCCCGCCTCC	GTTCGTGGCG AGTTGTTGGA TAGGCCAGCG GTTCGGCGCC CGTACACCTC	AAGAGCGGGA GCACCGGGTG CCAGGAGGTC AGCGGCTGCT
14201 14251 14301 14351 14401 14451 14501	CGACCTTCTC ACGACGACCG CGACGCCGCCA CCTCGCGCCA ACGTGGACGA TTGCGTCCCC AGCGGTCCAC	GGGGTGCTGG GCAGGCCGTA TTCGAGGCGG CGACCCCTCG ACCGGCCGGC CGTACGTTCG	TACGGGCCGT CGTCCGGTGG CGTACGGGGA GCGATCGAGC CCCCGCCTCC	AGTTGTTGGA TAGGCCAGCG GTTCGGCGCC CGTACACCTC	GCACCGGGTG CCAGGAGGTC AGCGGCTGCT
14251 14301 14351 14401 14451 14501	ACGACGACCG CGACGCCCCA CCTCGCGCCA ACGTGGACGA TTGCGTCCCC AGCGGTCCAC	GCAGGCCGTA TTCGAGGCGG CGACCCCTCG ACCGGCCGGC CGTACGTTCG	CGTCCGGTGG CGTACGGGGA GCGATCGAGC CCCCGCCTCC	TAGGCCAGCG GTTCGGCGCC CGTACACCTC	CCAGGAGGTC AGCGGCTGCT
14301 14351 14401 14451 14501	CGACGCCGCC CCTCGCGCCA ACGTGGACGA TTGCGTCCCC AGCGGTCCAC	TTCGAGGCGG CGACCCCTCG ACCGGCCGGC CGTACGTTCG	CGTACGGGGA GCGATCGAGC CCCCGCCTCC	GTTCGGCGCC CGTACACCTC	AGCGGCTGCT
14351 14401 14451 14501	CCTCGCGCCA ACGTGGACGA TTGCGTCCCC AGCGGTCCAC	CGACCCTCG ACCGGCCGGC CGTACGTTCG	GCGATCGAGC	CGTACACCTC	
14401 14451 14501	ACGTGGACGA TTGCGTCCCC AGCGGTCCAC	ACCGGCCGGC CGTACGTTCG	CCCCGCCTCC		GTCCGTGGAG
14451 14501	TTGCGTCCCC AGCGGTCCAC	CGTACGTTCG		ACCCCCCCC	
14501	AGCGGTCCAC			ACCGCGGCC1	GCAAGAGGAC
			TCTCGACGAA	CGCCGACGCG	TCGGCGATGG
14551		GTGCGACTCC	GCCGCGAAGT	GGACCACGAC	GTCCGCCCCC
21002	CGCACGACCC	GGGACATCAC	CTCCGCGTCC	CGGATGTCGG	CGTGCACGAA
14601	CTCCAGCGAC	GGATGGTCCG	CGACCGGGTC	CAGGTTGGCG	AGGTTCCCGG
14651	CATAGGTCAG	CTTGTCGACC	ACCACCGTCC	GCGCCCGGC	CAGGTCCGGA
14701	TACGCCCCGG	CCAGCAGTTG	TCTGACGAAG	TGCGAGCCGA	TGAAGCCCGC
14751	ACCTCCGGTG	ACCAGCAGCC	GCATGGGAGC	ACAGACCTTT	CTTCCAGGGA
14801	CGGGAAACGG	GGAGGCGGAC	GGGGACGGAG	GCGAGGGCGG	TGGCTATGCG
14851	GCCGGTCCGG	ACATGAGGGT	CTCCGCCACG	TCCATCAAGT	ACCGGCCGTA
14901	GCTGGAGCTC	TCGAGTTCAC	GGCCGAGCTC	GTGGCACTGC	CGCGCGCTGA
14951	TGTACCCCAT	CCGCAGGGCG	ATCTCCTCGA	CGCAGGAGAT	CCGCACGCCC
15001	TGCCGCTGCT	CCAGGAGCTG	GACGTACTGC	CCCGCTTGCA	GCAGCGAGCT
15051	GTGCGTGCCC	C ATGTCCAGCC	AGGCGAACCC	GCGCCCCAGI	TCCGTCATAC
15101	GGGCGCGGCC	CTGCTCCAGG	TACACCTTGT	TGACGTCGGT	GATCTCCAGC
15151	TCGCCCCGC	G GCGACGGTGT	CAGCCGCCGG	GCGATGTCC	CCACGCCGTT
15201	GTCGTAGAA	TACAGCCCC	TCACCGCGAG	ATGGGAGCG	GGCTTCTCCG
15251	GCTTCTCCTC	C CAGGGACACO	C AGCCGGCCTT	CCGCGTCGAC	CTCGCCGACG
15301	CCGTAGCGC	C GGGGGTCCTT	CACCGGGTAG	CCGAACAGC	r CGCAGCCGTC
15351	CAGCCGCGC	C GCGGTGGAG	G CCAGCACGGA	GGAGAACCC	C GGACCGTGGA
15401	AGACGTTGT	C CCCCAGGAT	G AGGGCGACCG	GGTCGTCCC	C GATGTGCTCC
15451				י רפפפפריירני	r cctgctcggc



15501	GTAGCCGACA	CTGATCCCGA	TGCGGCTGCC	GTCGCCCAGC	AGCGAACGGA
15551	ACATCTCCAA	GTGCGTCTTC	GACGTGATGA	TCTGGATGTC	CCGGATCCCC
15601	GCCAGCATGA	GCACCGACAG	CGGGTAGTAG	ATCATGGGCT	TGTCGTAGAC
15651	CGGCAGCAAC	TGCTTGGACA	GTGCCCCGGT	CAGGGGGCGC	AGGCGCGTGC
15701	CGCTGCCGCC	CGCCAGGATG	ATGCCCTTCA	TGGGCCGCCG	GTCCGCCGTC
15751	GTCTTCGTCA	T			

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59800					G
59801	TGAGCCCCGC	ACCCGCCACC	GAGGACCCGG	CCGCCGCCGG	GCGCCGCCTG
59851	CAACTGACCC	GCGCAGCCCA	GTGGTTCGCG	GGAACCCAGG	ACGACCCGTA
59901	CGCGCTCGTC	CTGCGCGCCG	AGGCCACCGA	CCCGGCCCCG	TACGAGGAGC
59951	GGATCCGGGC	CCACGGGCCG	CTCTTCCGCA	GCGACCTGCT	CGACACCTGG
60001	GTCACGGCGA	GCAGGGCCGT	CGCCGACGAA	GTGATCACCT	CACCCGCCTT
60051	CGACGGGCTC	ACGGCCGACG	GGCGGCGCCC	CGGCGCGCGG	GAACTGCCGC
60101	TGTCCGGCAC	CGCGCTCGAC	GCGGACCGCG	CCACATGCGC	ACGGTTCGGG
60151	GCCCTCACCG	CCTGGGGCGG	GCCGCTGCTG	CCGGCGCCGC	ACGAGCGGGC
60201	GCTGCGCGAG	TCCGCCGAAC	GGCGGGCCCA	CACACTCCTC	GACGGGGCGG
60251	AGGCCGCCCT	GGCCGCCGAC	GGCACCGTCG	ACCTCGTCGA	CGCGTACGCC
60301	CGCAGGCTCC	CCGCGCTGGT	CCTCCGCGAA	CAGCTCGGCG	TGCCGGAGGA
60351	GGCGGCGACC	GCCTTCGAGG	ACGCGCTGGC	CGGCTGCCGC	CGCACCCTGG
60401	ACGGCGCCCT	GTGCCCGCAA	CTCCTCCCGG	ACGCCGTGGC	GGGGGTGCGC
60451	GCGGAAGCCG	CGCTGACCGC	CGTGCTGGCC	TCCGCCCTGC	GCGGGACTCC
60501	GGCCGGCCGG	GCCCCGACG	CCGTCGCCGC	CGCCCGCACC	CTGGCCGTCG
60551	CGGCCGCCGF	GCCCGCAGC	C ACCCTCGTCC	GCAACGCCG	r ACAGGAGCTG
60601	CTGGCGCGT	CCGCGCAGT	G GGCGGAGCT	C GTACGCGAC	CCCCCCTCGC
60651	GGCCGCCGC	G GTGACCGAA	A CGCTGCGTG	r cecccecc	C GTCCGCCTGG
60701	AGCGGCGGG'	r cgcccgcgA	g gacacggac	A TCGCCGGGC	A GCGCCTCCCC
60751	GCCGGGGGG	A GCGTCGTGA	T CCTCGTCGC	C GCCGTCAAC	C GCGCGCCCGT
60801	ATCCGCGGG	A AGCGACGCC	T CCACCACCG	T CCCGCACGC	C GGCGGCCGGC
60851	CCCGTACCT	C CGCCCCTC	C GTCCCCTCA	G CCCCCTTCG	A CCTCACACGG
60901	CCCGTGGCC	g cgcccggc	C GTTCGGGCT	C CCCGGCGAC	C TGCACTTCCG
60951	CCTCGGCGG	G CCCCTGGTC	G GAACGGTCG	C CGAAGCCGC	G CTCGGTGCGC
61001	TGGCCGCAC	G GCTCCCCGG	T CTGCGCGCC	CCGGGCCGG	C CGTGCGGCGC
61051	CGCCGCTCA	C CGGTGCTGC	CA CGGACACGO	CC CGCCTCCCC	G TCGCCGTCGC

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61101	CCGGACGGCC	CGTGACCTGC	CCGCCACCGC	ACCGCGGAAC	TGAGGAGGGA
61151	GTGCCCCGAT	GCGTATCCTG	CTGACGTCGT	TCGCGCACAA	CACGCACTAC
61201	TACAACCTGG	TCCCCCTCGG	CTGGGCGCTG	CGCGCCGCCG	GGCACGACGT
61251	ACGGGTCGCC	AGCCAGCCCT	CGCTGACCGG	CACCATCACC	GGCTCCGGGC
61301	TGACCGCCGT	CCCCGTGGGC	GACGACACGG	CCATCGTCGA	GCTGATCACC
61351	GAGATCGGCG	ACGACCTCGT	CCTCTACCAG	CAGGGCATGG	ACTTCGTGGA
61401	CACCCGCGAC	GAGCCGCTGT	CCTGGGAACA	CGCCCTCGGA	CAGCAGACGA
61451	TCATGTCGGC	CATGTGCTTC	TCGCCGCTGA	ACGGCGACAG	CACCATCGAC
61501	GACATGGTGG	CGCTGGCCCG	TTCCTGGAAA	CCGGACCTCG	TCCTGTGGGA
61551	GCCCTTCACC	TACGCGGGAC	CCGTCGCCGC	GCACGCCTGC	GGCGCCGCCC
61601	ACGCCCGGCT	GCTGTGGGGT	CCCGACGTGG	TCCTCAACGC	ACGGCGGCAG
61651	TTCACCCGGC	TGCTCGCCGA	GCGCCCCGTC	GAACAGCGCG	AGGACCCGGT
61701	CGGCGAATGG	CTCACGTGGA	CGCTGGAGCG	CCACGGCCTC	GCCGCCGACG
61751	CGGACACGAT	CGAGGAACTG	TTCGCCGGGC	AGTGGACGAT	CGACCCCAGC
61801	GCCGGGAGCC	TGCGGCTGCC	GGTCGACGGC	GAGGTCGTGC	CCATGCGCTT
61851	CGTGCCGTAC	AACGGCGCCT	CGGTCGTCCC	CGCCTGGCTC	TCCGAGCCGC
61901	CTGCCCGGCC	CCGGGTCTGC	GTCACCCTCG	GCGTCTCCAC	CCGGGAGACC
61951	TACGGCACGG	ACGGCGTCCC	GTTCCACGAA	CTGCTGGCCG	GACTGGCCGA
62001	CGTGGACGCC	GAGATCGTCG	CCACCCTCGA	CGCGGGGCAG	CTCCCGGACG
62051	CCGCCGGTCT	GCCCGGCAAT	GTGCGCGTCG	TCGACTTCGI	GCCGCTGGAC
62101	GCCCTGCTGC	C CGAGCTGCGC	CGCGATCGTC	CACCACGGAG	GCGCGGGAAC
62151	CTGTTTCAC	GCCACCGTGC	C ACGGCGTCCC	GCAGATCGTC	GTGGCCTCCC
62201	TCTGGGACG	C GCCGCTGAAG	GCGCACCAAC	TCGCCGAGGC	GGGCGCCGGG
62251	ATCGCCCTG	G ACCCCGGGG	ACTGGGCGTG	GACACCCTG	C GCGGCGCCGT
62301	CGTGCGGGT	G CTGGAGAGC	C GCGAGATGGC	CGTGGCGGC	GCTCGCCTCG
62351	CCGACGAGA'	T GCTCGCCGC	C CCCACCCCG(CCGCGCTCG	T CCCCCGCCTC
62401	GAACGCCTC	A CCGCCGCGCI	A CCGCCGCGC	TGATCCCGC	C AAGGAGCCCC
62451	CATGAACCT	C GAATACAGC	G GCGACATCG	CCGGTTGTA	C GACCTGGTCC
62501	ACCAGGGAA	A GGGCAAGGA	C TACCGGGCGC	G AGGCCGAGG	A GCTGGCCGCG

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62551	CTTGTCACCC	AGCGCCGCCC	CGGGGCCCGC	TCCCTCCTCG	ACGTGGCCTG
62601	CGGAACGGGG	ATGCACCTGC	GGCACCTCGG	CGACCTCTTC	GAGGAGGTGG
62651	CCGGGGTGGA	GATGTCCCCC	GACATGCTGG	CCATCGCGCA	GCGGCGCAAC
62701	CCGGAGGCCG	GCATCCACCG	GGGGGACATG	CGGGACTTCG	CCCTCGGCCG
62751	CCGCTTCGAC	GCCGTGATCT	GCATGTTCAG	TTCCATCGGG	CACATGCGCG
62801	ACCAGCGGGA	ACTGGACGCG	GCGATCGGCC	GGTTCGCCGC	GCACCTGCCG
62851	TCCGGCGGGG	TCGTGATCGT	CGATCCCTGG	TGGTTCCCGG	AGACGTTCAC
62901	ACCGGGGTAC	GTCGGCGCGA	GCCTCGTCGA	GGCCGAGGGC	CGCACCATCG
62951	CGCGCTTCTC	CCACTCCGCG	CTCGAGGACG	GCGCGACCCG	GATCGATGTG
63001	GACTACCTCG	TCGGCGTGCC	GGGGGAGGGG	GTGCGGCACT	TGAAGGAGAC
63051	CCATCGGATC	ACGCTTTTCG	GGCGTGCGCA	GTACGAGGCG	GCCTTCACCG
63101	CGGCGGGGAT	GTCCGTCGAG	TACCTCCCGC	ACGCCGCCAC	CGACCGCGGA
63151	CTCTTCGTCG	GCGTCCAGGC	CTGA		

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1	MKGIILAGGS	GTRLRPLTGA	LSKQLLPVYD	KPMIYYPLSV	LMLAGIRDIQ
51	IITSKTHLEM	FRSLLGDGSR	IGISVGYAEQ	EEPRGIAEAF	LIGEEHIGDD
101	PVALILGDNV	FHGPGFSSVL	ASTAARLDGC	ELFGYPVKDP	RRYGVGEVDA
151	EGRLVSLEEK	PEKPRSHLAV	TGLYFYDNGV	VDIARRLTPS	PRGELEITDV
201	NKVYLEQGRA	RMTELGRGFA	WLDMGTHSSL	LQAGQYVQLL	EQRQGVRISC
251	VEEIALRMGY	ISARQCHELG	RELESSSYGR	YLMDVAETLM	SGPAA

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	1	MRLLVTGGA	G FIGSHFVRQ	L LAGAYPDLAG	G ARTVVVDKL	r yagnlanldi
51	-	VADHPSLEFV	HADIRDAEVM	SRVVRGADVV	VHFAAESHVD	RSIADASAFV
101	L	ETNVRGTQVL	LQAAVEAGAG	RFVHVSTDEV	YGSIAEGSWR	EEQPLAPNSP
151	L	YAASKAASDL	LALAYHRTYG	LPVVVTRCSN	NYGPYQHPEK	VVPLFATNLL
201	L	DGLTVPLYSD	GGNSRDWLHV	DDHCRGISLV	ATRGRPGEVY	HIGGGTELTN
25	L	RELTKRLLGL	CGADASSVRH	VADRPGHDLR	YALDIGKITG	ELGYAPRTDF
30:	1	TTGLADTVRW	YAENRAWWEP	LKKAAQEARR	TD	

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	1	VSTPSAPPV	P GAPSPAGHP	D EGLWVRRYR	P VRDPELRLV	C FPHAGGAATS
51		FAALARGLDE	TVEALAVQYP	GRQDRRHEPF	IPSISGLVDQ	VVPEILRWAD
101		RPLALFGHSM	GATVAFEVAR	RLRGSGQASP	VHLLVSGRRA	PTVRRRDVAH
151		LLDDDALIAE	IATLQGTEDA	VLQDEELLRL	ALPAIRNDYR	AAGTYAYVPG
201		GALDCPVTVL	TGDRDPDVPL	EEARAWRELT	TGPFALHTFA	GGHFYLNDRM
251		DEVCRTIGDA	LAGTATADTA	TGTVPPRTAA	DTSTGPVPPR	TAADTAREPV
301		PPRSAPAPHG	AARRRADAVR	PGDPVDTARR	VLVSARTADS	AVTPFDGISG
351		WLAERLRAGR	FDVSRVPFAE	LRGWSFHPGT	GNLHHASGRF	FSVEGLHVRT
401		DRLPERGWTQ	PIIVQPEVGL	LGIVAREIDG	VLHFLMQAKM	EPGNVNVLQV
451		SPTVQATRSN	FTGVHRGRDI	RYLDLFMGPR	RARVLVDSIQ	SEQADWFLAK
501		RNRNMIVELA	ADDDLDIGED	FRWLTLGQLR	RLLMLDNVVN	MDARSILACL
551		PTADADASAP	SPVLRSFFGS	PGAARHTTAE	VLTWFTGVRA	LRELVQNRVP
601		LDTVTADGWY	RTPHEIAHES	GRHFRVMAAE	VSASSREVTS	WTQPLIEPRL
651		PGLMALLVKS	VDGVLHALVR	ARVDVGHLNV	AELAPTVQCR	PQEHTGPRGL
701		PGPPYLEDVL	SAPPQDVRYD	AVQSEEGGRF	FHAQNRYVIV	EVPHDFPEDA
751		PDDFAWLSLG	QLTGLLAHGN	YLNIELRTLV	ACAHTLY	

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1	MVNDPMPRG	S GSGSVVVLG	G AGYVGRHVC	A AFAARGRDV	V VVGRRPPEEF
51	MPYRCVTLDL	AGTDPAALAA	ALDAERPDTI	VNSVGSIWGR	TDEQMWSATA
101	VPTLRLLEAL	ALMSARPRLV	HLGSVLEYGP	VTPGGSVGAD	AVPRPDTAYG
151	RSKLAASEAV	LRGTSGGWVD	GVVLRVSNVS	GPGTPRISLL	GQVAERLLAA
201	AGTGAEAVVE	LSRLRAHRDY	VDVRDVADAV	VAAARAPAVP	VAVGIGRGEA
251	VAVRDLVGLF	IEASGIPARV	VERPAPGRAP	GHREDWLRVD	TGAARALLGW
301	7 DDDCT DEC17		UDI DEEDOKU	SCC	

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	1	VTTYVWDYL	A EYQNERADL	L DAVETVFAS	G QLVLGPSVD	G FEKEFADYH
51		LRHCGGVDNG	TNAVKLGLQA	LGVGPGDEVV	TVSNTAAPTV	VAIDGTGATP
101		VFVDVRAEDH	LMDTDQVADV	ITPRTKALLP	VHLYGQCVDM	APLRALAEQH
151		GLVVLEDCAQ	AHGARHHGEL	AGTLGDAAAF	SFYPTKVLGA	YGDGGAVLTD
201		DADVDRALRR	LRYYGMEDVY	YVVQTPGHNS	RLDEVQAEIL	RRKLTRLDRY
251		IEGRRAVARR	YAEGLANLTG	PGGLVLPSVT	EGNDHVYYVY	VVRHPRRDDI
301		IEALKSYGIS	LNISYPWPVH	TMTGFAHLGY	AKGSLPVTER	LADEIFSLPM
351		YPGLAPDVQD	KVIAALHEVL	ATL		

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1	VSPAPATEDP	AAAGRRLQLT	RAAQWFAGTQ	DDPYALVLRA	EATDPAPYEE
51	RIRAHGPLFR	SDLLDTWVTA	SRAVADEVIT	SPAFDGLTAD	GRRPGARELP
101	LSGTALDADR	ATCARFGALT	AWGGPLLPAP	HERALRESAE	RRAHTLLDGA
L51	EAALAADGTV	DLVDAYARRL	PALVLREQLG	VPEEAATAFE	DALAGCRRTL
201	DGALCPQLLP	DAVAGVRAEA	ALTAVLASAL	RGTPAGRAPD	AVAAARTLAV
251	AAAEPAATLV	GNAVQELLAR	PAQWAELVRD	PRLAAAAVTE	TLRVAPPVRL
301	ERRVAREDTD	IAGQRLPAGG	SVVILVAAVN	RAPVSAGSDA	STTVPHAGGR
351	PRTSAPSVPS	APFDLTRPVA	APGPFGLPGD	LHFRLGGPLV	GTVAEAALGA
401	TAADTDCTDA	ACDAUDDDDC	DVIT.HCHART.D	VAVARTARDI.	PATAPRN

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1	MRILLTSFAH	NTHYYNLVPL	GWALRAAGHD	VRVASQPSLT	GTITGSGLTA
51	VPVGDDTAIV	ELITEIGDDL	VLYQQGMDFV	DTRDEPLSWE	HALGQQTIMS
101	AMCFSPLNGD	STIDDMVALA	RSWKPDLVLW	EPFTYAGPVA	AHACGAAHAR
151	LLWGPDVVLN	ARRQFTRLLA	ERPVEQREDP	VGEWLTWTLE	RHGLAADADT
201	IEELFAGQWT	IDPSAGSLRL	PVDGEVVPMR	FVPYNGASVV	PAWLSEPPAR
251	PRVCVTLGVS	TRETYGTDGV	PFHELLAGLA	DVDAEIVATL	DAGQLPDAAG
301	LPGNVRVVDF	VPLDALLPSC	AAIVHHGGAG	TCFTATVHGV	PQIVVASLWD
351	APLKAHQLAE	AGAGIALDPG	ELGVDTLRGA	VVRVLESREM	AVAARRLADE
401	MLAAPTPAAL	VPRLERLTAA	HRRA		

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1	MNLEYSGDIA	RLYDLVHQGK	GKDYRAEAEE	LAALVTQRRP	GARSLLDVAC
51	GTGMHLRHLG	DLFEEVAGVE	MSPDMLAIAQ	RRNPEAGIHR	GDMRDFALGR
101	RFDAVICMFS	SIGHMRDQRE	LDAAIGRFAA	HLPSGGVVIV	DPWWFPETFT
151	PGYVGASLVE	AEGRTIARFS	HSALEDGATR	IDVDYLVGVP	GEGVRHLKET
201	HRITLFGRAQ	YEAAFTAAGM	SVEYLPHAAT	DRGLFVGVQA	•

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